

WAGGOTT CAMS

No.	S T A G E	ADV TIMINGS		DURATION				LIFT						TAPPET CLEARANCE		LOBE CENTRE		REMARKS
				Advertised		@.050"		Cam		Valve		@T.D.C.						
		In.	Ex.	In.	Ex.	In.	Ex.	In.	Ex.	In.	Ex.	In.	Ex.	In.	Ex.	In.	Ex.	
407	1	24-54	69-22	260	270	192	198	.250	.250	.433	.433	.030	.022	HYD	HYD	107	113	GAS
521	2	27-67	72-29	274	282	202	207	.265	.265	.458	.458	.035	.032	HYD	HYD	110	110	
408	3	26-63	68-24	270	272	208	209	.280	.280	.484	.484	.040	.037	HYD	HYD	109	110	
409	4	30-70	70-30	280	280	217	217	.285	.285	.493	.493	.052	.048	HYD	HYD	108	111	
653	4	32-70	80-30	281	289	214	223	.310	.292	.536	.505	.048	.045	HYD	HYD	109	115	
410	5	38-78	78-38	295	295	226	226	.305	.305	.528	.528	.060	.055	HYD	HYD	109	111	
474		36-80	82-33	294	295	224	234	.310	.324	.536	.561	.060	.055	HYD	HYD	109	114	
460		36-66	75-34	282	289	224	231	.307	.316	.531	.547	.068	.064	HYD	HYD	107	110	
544		41-74	90-39	295	309	233	244	.324	.340	.561	.588	.070	.065	HYD	HYD	108	115	
219		40-80	80-40	300	300	241	241	.300	.300	.519	.519	.075	.070	HYD	HYD	107	111	
417		43-81	77-41	304	295	224	234	.310	.324	.536	.561	.060	.055	HYD	HYD	109	114	

CODE: FORD CLEVELAND HYD

PERFORMANCE - 48G
 STANDARD - 48S
 BILLET - EP 21
 EXCHANGE - DEP CLEVE
 CAM FOLLOWERS -RHT900
 SPRINGS -VS717
 STEEL RETAINERS -RETSMGS

ROCKER RATIO 1.73

NOTES: STEEL VALVE SPRING RETAINERS AND STRONGER SPRINGS ARE REQUIRED ABOVE 407 PROFILES. STD RETAINERS ARE MADE FROM SINTERED IRON AND THE COLLETT'S WILL PULL THROUGH THE STD RETAINERS.
 SPRINGS VS 717 FIT UP TO 409

CLEVELAND - HYD

FORD