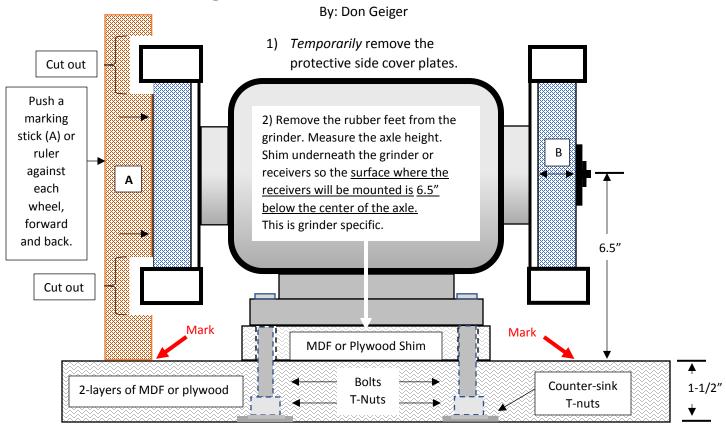
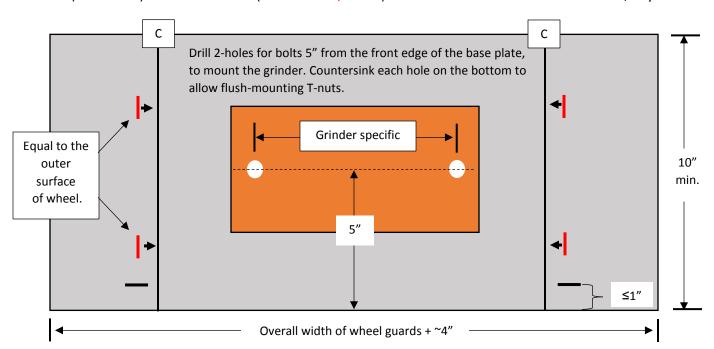
Mounting a Grinder and Wolverine Receivers



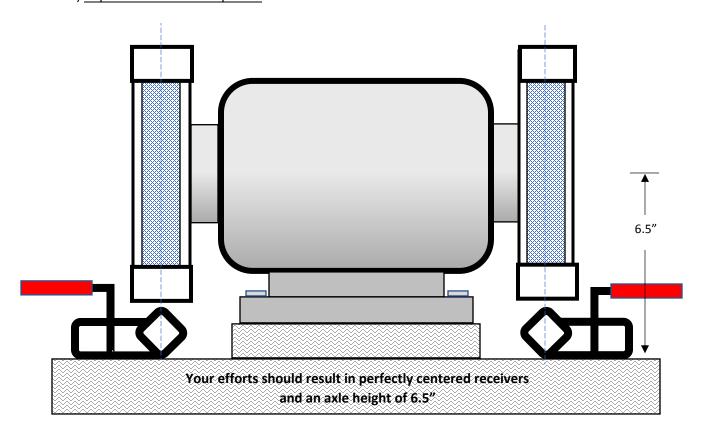
3) If using aggregate wheels with guards; make a marking stick (A) from ¼" thick stock. Make cut-outs, as shown, to clear the edges of the guards. If using CBN wheels, use a ruler. With the grinder mounted, push the marking stick (or ruler) against the outboard side of each wheel and mark where the stick or ruler lands on the base, as shown (red arrows). Make four marks (shown in red, below). Two as far forward and two as far back, as you can.



- 4) Draw centerlines (C), equal to one-half the width of wheels (B), inward from the original (red) marks.
- 5) Center the diamond shaped holes in the Wolverine receivers directly over the centerlines.
- 6) Each receiver should be placed ≤<u>1" from the front edge</u> of the base plate.

Don Geiger©

- 7) Using screws, mount the receivers to the base securely.
- 8) Set the grinder back into place and use a wrench to tighten the mounting bolts.
- 9) Replace the side cover plates!



Please consider the following products:

- Geiger's Evolution gouge sharpening system for accurate and precise results easily.
- Geiger's Tru-N-Dress grinding wheel truing and dressing systems (two models)- Using
 the Tru N Dress will significantly reduce grinder vibration, eliminate tool bounce and
 results in smoother bevels and keener edges on tools. The Grand Slam model, with the
 addition of the Crowning tool rest, can produce a *spherical surface* on wheels- an ideal
 surface for the hand-sharpening of tools. A spherical surface is a real pleasure to work
 on and results in cooler grinding, bringing sharpening to a new level!
- Geiger's Re-Centering Solution- Enjoy perfect re-centering of wood turned pieces for the purpose of jam or vacuum chucking.
- Geiger's Laser Depth Finder- An indispensable tool for determining the interior depth of woodturnings accurately- knowledge that is critical to successful pieces.
- Robust Lathes
- Robust Tool Rests

Robust Gouges

Made in the U.S.A!!!

www.geigerssolutions.com

352-354-3314

dongeiger4@gmail.com

Don Geiger© August 01, 2020