(	Quest	ion	Answer	Marks	Guidance
1	(a)	(i)		1	ALLOW 'circle' to include the two adjacent C atoms
		(ii)	permanent (dipole) – permanent dipole (bond/forces) ✓ instantaneous (dipole) – induced dipole (bond/forces) ✓	2	NOT just 'permanent dipole bond/forces' DO NOT ALLOW pd etc ALLOW van der waals IGNORE permanent (dipole) – induced dipole (bond/forces) Each mention of any other type of bond in addition to both of these is a CON
		(iii)	H = 0 $H = 0$ $H =$	2	ALLOW –COC/ for –COOH ALLOW –OH, HOCH <sub>2</sub> CH <sub>2</sub> OH

(	Quest	ion	Answer	Marks	Guidance	
1	(a)	(iv)	condensation / esterification <b>AND</b> water / $H_2O \checkmark$	1	If $-COCl$ in (a) (iii) <b>MUST</b> have HCl <b>NOT</b> H <sub>2</sub> O	
	(b)	(i)	vapours are condensed / turned into liquid AW ✓ mixture needed to be heated for a long time (to break down polymers / for reaction to occur ) OR no reactants or products / vapours are lost OR high temperature required for reaction ✓	2	IGNORE any reference to 'fire' / toxic NOT just 'vapours' fall back down etc. i.e. 'vapours' need state change NOT solution	
		(ii)	<ul> <li><i>choice of solvent:</i> dissolves salt well at higher temp but very little / none at room temp AW ✓</li> <li><i>method:</i></li> <li>1. use hot solvent ✓</li> <li>2. dissolve in minimum amount of solvent ✓</li> <li>3. leave to crystallise/cool ✓</li> <li>4. filter off crystals, (soluble) impurities are left in filtrate / solution AW ✓</li> <li>5. wash with (cold) <u>solvent</u> and dry ✓</li> <li><i>MP4 is QWC – i.e. for linking removal of impurities to filtration</i></li> </ul>	6	ALLOW boiling point of solvent is lower than the melting point of the salt         IGNORE any reference to INSOLUBLE impurities	
	(c)	(i)	bonds (in a molecule) <u>absorb</u> $\checkmark$ specific/different/certain (IR) frequencies/wavelengths $\checkmark$ <b>alternative for 1<sup>st</sup> &amp; 2<sup>nd</sup> marking points:</b> <u>absorbing</u> <i>different frequencies</i> $\checkmark$ causes different bonds to vibrate $\checkmark$	2	IGNORE references to energy NOT 'electrons in bonds'	

	Quest	ion	Answer	Marks	Guidance
1	(c)	(ii)	structure of A +Na 'OOC COO' Na <sup>+</sup>	5	REMEMBER marking points are independent ALLOW any correct structural formulae ALLOW without Na <sup>+</sup>
			No OH bond since no <u>broad</u> absorption peak above about (2500- 3200) / 3000 (cm <sup>-1</sup> ) $\checkmark$ C=O absorption peak at about 1720-1740 (cm <sup>-1</sup> ) (so must be carboxylate <b>AW</b> ) $\checkmark$ <b>structure of B</b> HOCH <sub>2</sub> CH <sub>2</sub> OH $\checkmark$		IR data may be drawn on the spectra, please check reference to any functional group other than a carboxylic acid / carboxylate is a CON ALLOW frequency within stated range
			OH bond since (broad) absorption peak about 3200-3600 (cm <sup>-1</sup> ) $\checkmark$		ALLOW any correct structural formula
	(d)	(i)	temperature <u>below</u> which the polymer turns glassy/brittle ✓	1	<ul><li><u>'below</u>' may be expressed by reducing temperature</li><li>/ cooling / shown in a diagram</li></ul>
		(ii)	it would soften / melt / turn into liquid/fluid $\checkmark$	1	
	(e)	(i)	chains are further apart / less close together in PBT $\checkmark$ so has <u>weaker</u> intermolecular bonding/forces than PET $\checkmark$ so chains in PBT can move over one another more easily $\checkmark$	3	ORA IGNORE references to ordered chains etc. IGNORE fewer/less imb/fs
		(ii)	butane-1,4-diol butane / butan / but <b>AND</b> diol = $\checkmark$ 1,4- = $\checkmark$	2	IGNORE commas & dashes '1,4-' must be between 'butane' & 'diol'
			Total	28	

Q	uesti	on	Answer	Marks	Guidance
2	(a)	(i)	• • • • • • • • • • • • • • • • • • •	3	
			lone pairs as shown ie must link to bond (any type of drawn line) $\checkmark$ <b>two</b> bonds shown as arrows from O <sup>-</sup> pointing to a single <u>Fe<sup>3+</sup></u> $\checkmark$ dative (covalent)/coordinate bond labelled (anywhere on diagram) $\checkmark$		<ul> <li>ECF allow this marking point if the C=O are used instead of the O<sup>-</sup> (so max mark of 2 if incorrect Os used)</li> <li>CON if any other bond is specifically labelled</li> </ul>
		(ii)	$[Fe(C_2O_4)_3]^{3-} \checkmark$ <u>octahedral</u> $\checkmark$	2	ALLOW without square brackets IGNORE separate correct charges for <b>both</b> Fe & C <sub>2</sub> O <sub>4</sub> as long as overall charge 3- is shown ALLOW structural formula
	(b)	(i)	the $E^{\circ}$ of $CO_2/(COOH)_2$ half-cell is more negative/less positive than that of the $Fe^{3+}/Fe^{2+}$ half-cell OR $E_{cell} = +1.26$ V, so reaction is feasible $\checkmark$ (COOH) <sub>2</sub> will release electrons / reduce $Fe^{3+}$ OR $Fe^{3+}$ will gain electrons / oxidise (COOH) <sub>2</sub> $\checkmark$	2	<b>ALLOW</b> (in this question only) <i>E</i> ° of the <b>Fe</b> <sup>3+</sup> half-cell etc. (there are only 2 half-cells given)
		(ii)	2Fe <sup>3+</sup> (aq) + (COOH) <sub>2</sub> (aq) → 2Fe <sup>2+</sup> (aq) + 2CO <sub>2</sub> (g) + 2H <sup>+</sup> (aq) correct formulae <b>AND</b> balanced ✓	2	ACCEPT CO <sub>2</sub> (aq) If <b>balanced with electrons</b> on either side max mark = 1
			state symbols correct ✓		State symbol mark may be awarded if species are correct even if equation is reversed

C	Question		Answer	Marks	Guidance
2	(b)	(iii)	3d       4s         Fe <sup>2+</sup> Image: Arrow of the state of the stateo	2	
		(iv)	half-filled <u>d</u> shell (is more stable) AW ✓	1	AW eg only 1 electron in each of the d orbitals
	(c)	(i)	<ol> <li>manganate(VII) solution in <u>burette</u> ✓</li> <li><u>pipette</u> known/stated volume of ethanedioate solution</li> <li>OR graduated/volumetric <u>pipette</u> for ethanedioate solution ✓</li> </ol>	6	If pipette & burette <b>used wrong way round</b> then 1 mark only for points 1 and 2 <b>AND</b> mark 5 is only available if purple changes to colourless <b>IGNORE</b> 'bulb'
			<ol> <li>add acid ✓</li> <li>warm / heat solution / 60°C ✓</li> <li>titrate (AW) until <u>pink</u> colour persists/remains AW ✓</li> <li><i>no indicator needed because</i> only MnO₄<sup>-</sup>(aq) is coloured</li> <li>OR</li> </ol>		ALLOW acid / 'acidified' in either solution NOT purple alone here MUST HAVE pink
			a colour change takes place during the reaction AW ✓ QWC to gain the 1 <sup>st</sup> mark the spelling of <b>burette</b> has to be correct at least <b>once in the answer</b>		ALLOW purple–colourless NOT colourless–purple INCORRECT colour change is a CON eg orange–green, purple–pink etc.

Q	uesti	on		Answer	Marks	Guidance
2	(c)	(ii)			6	The marks are awarded for the working out given in bold
			1.	moles of KMnO₄ used in titration = <b>18.40/1000 x 0.0500</b> ✓ = 0.0009200		ALLOW ecf between each step
			2.	moles potassium ethanedioate used in titration = $5/2$ x answer from $1 \checkmark = 0.002300$		
			3.	moles potassium ethanedioate in 100 cm <sup>3</sup> = <b>4</b> x answer from <b>2</b> $\checkmark$ = 0.009200		3. may be done in <b>2 steps</b> via moles dm <sup>-3</sup> and still scores only 1 mark
			4.	$M_{\rm r}$ of K <sub>2</sub> C <sub>2</sub> O <sub>4</sub> •H <sub>2</sub> O = <b>184</b> / <b>184.2</b> $\checkmark$		
			5.	mass potassium ethanedioate in 100 cm <sup>3</sup> = <b>184.2</b> x (answer from <b>3</b> ) $\checkmark$ = 1.6946		
			6.	Answer = <b>1.695</b> or <b>1.69 g</b> ✓ to 4 or 3 sig figs		<b>Note:</b> 1 error means only 1 mark is lost eg incorrect $M_r$ eg these are probably 5 marks but place ticks appropriately: <b>0.200</b> ( $/M_r$ instead of x $M_r$ ) <b>3.39</b> ( $/2$ missing) <b>5010</b> ( <i>in step 1: x(1000/18.40) rather than /</i> ) the following is probably 4 marks <b>0.42</b> (missing x4 and incorrect sf)

Q	uesti	on	Answer	Marks	Guidance
2	(d)	(i)	X to Y: increases $\checkmark$ rate speeds up as (catalyst) Mn <sup>2+</sup> is formed $\checkmark$ Y to Z: decreases $\checkmark$ rate slows as reactants / C <sub>2</sub> O <sub>4</sub> <sup>2-</sup> / MnO <sub>4</sub> <sup>-</sup> are/is used up / as concentrations of reactants fall $\checkmark$	4	
		(ii)	colorimetry / use a colorimeter / visible spectroscopy / visible spectrophotometry ✓	1	ALLOW conductivity / gas volume IGNORE pH
		(iii)	EITHER (colourless) effervescence/fizzing/bubbling AW ✓ OR (purple/pink) colour fades AW ✓	1	IF MORE THAN ONE ANSWER MARK FIRST IN LIST ONLY NOT gas forms NOT colour change IGNORE references to absorbance incorrect colour is a CON
			Total	30	

C	Questi	ion	Answer	Marks	Guidance
3	(a)	(i)	phenol / hydroxyl ✓ carboxyl / carboxylic acid ✓ amino / amine ✓	3	NOT hydroxide, alcohol IGNORE 'primary' but 'secondary' is a CON
		(ii)	(neutral) FeCl <sub>3</sub> / iron(III) chloride ✓ turns purple / violet (phenol present) ✓	2	<b>NOT</b> blue or pink If initial colour is given, it must be yellow, orange or colourless otherwise <b>CON</b>
	(b)	(i)	contains a positive charge and a negative charge ✓ HO O O O O O O O O O O O O O O O O O O	2	<b>IGNORE</b> dipolar <b>MUST</b> indicate that there are only 1+ and 1- charge present this may be indicated by the structure drawn
		(ii)	acidic ✓ (because it has a) phenol group ✓	2	ALLOW structural formula for phenol IGNORE references to –COOH & -NH <sub>2</sub> groups
		(iii)	The second seco	2	IGNORE any Na <sup>+</sup> ions

Question	Answer	Marks	Guidance
3 (c) (i)	they have different <u>shapes</u> / only one with correct <u>shape</u> AW ✓ only one will fit/bind in active site /binding site / receptor ✓	2	IGNORE complementary IGNORE enzyme NOT 'react with'
(ii)	it is better / less adverse effects / more effective than other drugs ✓	1	ALLOW 'benefits outweigh side effects' IGNORE reference to 'disease'
(d)	optical isomers: $\bigvee_{NH_2}$ chiral Cs shown on the diagram $\checkmark$ 4 different groups around (each) C OR not superimposable on their mirror image $\checkmark$ cis-trans isomers: C-C between the chiral (AW) atoms is prevented from rotating by the ring structure $\checkmark$ H $\bigvee_{NH_2}$ $\bigvee_{H_2}$ $H_2$ $\bigvee_{H_2}$ $\bigvee_{H_2}$ $H_2$ $\bigvee_{H_2}$ $H_2$	4	NOT 'functional groups' IGNORE references to 'ring rotation' H's may not necessarily be shown as in MS ACCEPT if NH <sub>2</sub> groups only are shown with lines/wedges/dotted lines etc.
	H $H$ $H$ $H$ $H$ $H$ $H$ $H$ $H$ $H$		MUST CONVINCE that we have cis & trans isomers
	Total	18	

G	luesti	ion	Answer	Marks	Guidance
4	(a)	(i)	order for $[CH_3CI] = 1 \checkmark$ order for $[H_2O] = 2 \checkmark$	2	
		(ii)	rate = k [CH <sub>3</sub> Cl] [H <sub>2</sub> O] <sup>2</sup> $\checkmark$ overall order = 3 $\checkmark$	2	ALLOW with 'x's in rate equation ECF from (i) ECF from rate equation
		(iii)	slow step/rate determining step involves <b>one</b> $CH_3Cl$ (molecule) so it is 1 <sup>st</sup> order AW $\checkmark$ one OH <sup>-</sup> formed from the <b>two</b> H <sub>2</sub> O (molecules) so 2 <sup>nd</sup> order with respect to H <sub>2</sub> O AW $\checkmark$	2	IGNORE 'rds'
	(b)		hydrochloric acid ✓ methanoic acid ✓	2	ALLOW hydrogen chloride, formic acid IGNORE formulae
	(c)		<b>acidified</b> $\checkmark$ (potassium) <b>dichromate</b> / (sodium) dichromate / $\text{Cr}_2\text{O}_7^{2-}\checkmark$ (add reagent to alcohol and) <b>distil</b> off aldehyde as it is formed $\checkmark$	3	any concentration of sulfuric acid / H <sub>2</sub> SO <sub>4</sub> <b>DO NOT ALLOW</b> hydrochloric <b>OR</b> nitric acids use of 'reflux' is a <b>CON</b>
	(d)		$1.56 \times 10^{-4} = k \times 1.82 \times 10^{-3} \checkmark$ k = 0.0857 / 0.086 \sqcsts s^{-1} \sqcsts	3	ALLOW any correct rearrangement of equation CORRECT ANSWER gets both marks ALLOW two or more sig figs
			Tota	al 14	