## Winter Updates: ACI 332 Requirements & Frost Protected Shallow Foundations

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## **Course Outline**

#### • Soils:

- Determine type and bearing and lateral loads
- Web Soil Survey
- Footings
  - Design
  - Forming and reinforcement placement
  - Construction issues
- Foundation walls
  - Determination of reinforcement
  - Backfilling
  - Construction Issues



- Concrete: Environmental Considerations
  - Cold and Hot weather concrete
- Frost Protected Shallow Foundations
  - Premise/Science
  - Details
  - Design Examples

## Determination of Soil Type:

- Without a geotechnical report, other resources need to be utilized to determine the likely soil conditions. Resources include:
  - Contact local geotechnical engineer in the area to see if any studies have been performed nearby.
  - Personal experience or the experience of other local officials.
  - Web Soil Survey:
    - Online resource "Web Soil Survey" provides information on soil types to a depth of approximately 6' below grade
    - <u>https://websoilsurvey.sc.egov.usda.gov/App/HomePage.htm</u>
    - The following slides illustrate an example of soil data obtained from the Web Soil Survey



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# Web Soil Survey: Soil Map

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#### Web Soil Survey: Soil Data Explorer - Soil Reports

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## Web Soil Survey: Soil Data Explorer Soil Reports

#### Report — Engineering Properties

Absence of an entry indicates that the data were not estimated. The asterisk '\*' denotes the representative texture; other possible textures follow the dash. The criteria for determin 2007(http://directives.sc.egov.usda.gov/OpenNonWebContent.aspx?content=17757.wba). Three values are provided to identify the expected Low (L), Representative Value (R), an

Portage County, Wisconsin

Map unit symbol and soil	Pct. of map	Hydrologic	Depth	USDA texture	Class	ification	
name	unit	group			Unified	AASHTO	
			In				
PfA—Plainfield loamy sand, 0 to 2 percent slopes							
Plainfield	90	А	0-9	Loamy sand	SP-SC	A-2-4	
			9-23	Sand, loamy sand	SP-SM	A-2-4	
			23-32	Sand, coarse sand, stratified sand to fine gravelly coarse sand	SP-SM	A-3	
			32-79	Sand, coarse sand, stratified gravelly coarse sand to sand	SP-SM	A-1, A-1-b	

Description — Engineering Properties

Can be used to determine allowable bearing and lateral loads from UDC tables



# Web Soil Survey

#### Table from IBC

1. Crystalline bedrock

 

 TABLE 1806.2 PRESUMPTIVE LOAD-BEARING VALUES

 ALLOWABLE FOUNDATION PRESSURE (psf)<sup>d</sup>
 LATERAL BEARING (psf/ft below natural grade)<sup>d</sup>

 12,000
 1,200

4.000

2,000

1.500<sup>c</sup>

3.000 <

~

**400** 

200

150

100

Sedimentary and foliated rock
 Sandy gravel and/or gravel (GW and GP)

CLASS OF MATERIALS

- 4. Sand, silty sand, clayey sand, silty gravel and clayey gravel (SW, SP, SM, SC, GM and GC)
- 5. Clay, sandy clay, silty clay, clayey silt, silt and sandy silt (CL, ML, MH and CH)

#### SPS 321.15 (3) Soil Bearing capacity table

Type of soil	PSF
1. Wet, soft clay; very loose silt; silty clay	2,000
2. Loose, fine sand; medium clay; loose sandy clay soils	2,000
3. Stiff clay; firm inorganic silt	3,000
4. Medium (firm) sand; loose sandy gravel; firm sandy clay soils; hard dry clay	4,000
5. Dense sand and gravel; very compact mixture of clay, sand and gravel	6,000
6. Rock	12,000





ACI Codes adopted by the 2016 Wisconsin UDC



American Concrete Institute Always advancing

- SPS 321.02
  - SPS 321.02(3)(d)
    - (1) ACI Standard 318, Building Code Requirements for Structural Concrete
    - (2) ACI Standard 332, Residential Code Requirements for Structural Concrete
    - ACI 117 is adopted within the text of ACI 332

**Note:** Concrete construction in one and two-family dwellings should meet the standards established in ACI 332. Construction means, materials, or methods not addressed in ACI 332 should meet the standards established in ACI 318.



#### Foundation Design: Continuous Footings

#### • SPS 321.15(2) Size and Type

- (a) Continuous Footings. The minimum width of the footing on each side of the foundation wall shall measure at least 4 inches wider than the wall. The footing depth shall be at least 8 inches nominal...
- ACI 332: Section 6.2.1
  - 6.2.1.1 Wall footing width shall not be less than the applicable dimensions specified in Table 6.2 or the supported wall thickness plus 4 in., whichever is less.
  - 6.2.1.2 Wall footing thickness shall not be less than the greater of 6 in.
     or half the footing width minus the supported wall thickness.

These two sets of criteria differ slightly; however, SPS 321.15(2) has minimum requirements that are greater than ACI 332 and those would govern.



### Foundation Design Use of ACI 332, Table 6.2

Use the methods described in preceding slides to determine the allowable bearing pressure

	No. of stories	Allowable soil-bearing capacity, lb/ft <sup>2</sup>									
	above grade <sup>§</sup>	1500	2	2000	2500	3000	3500	4000			
	One-story	16		12	10	8	7	6			
Conventional wood frame construction (above grade)	Two-story	19		15	12	10	8	7			
	Three-story	22		17	14		10	9			
4 in brick veneer over wood frame:	One-story	19		15	12	10	8	7			
8 in. hollow concrete masonry unit	Two-story	25		19	15	13	11	10			
(above grade)	Three-story	31		23	19	16	13	12			
	One-story	22		17	13	11	10	9			
8 in. grouted concrete masonry unit	Two-story	31		23	19	16	13	12			
	Three-story	40		30	24	20	17	15			

#### Table 6.2—Minimum specified width of wall footings, in.\*\*\*

These two sets of values will likely be used in 95% of residential applications



#### Foundation Design: Isolated Footings

- SPS 321.15(2) Size and Type
  - (b) Column or pier footing. 1. The minimum width and length of column or pier footings shall measure at least 2 feet by 2 feet.
- ACI 332: Section 6.2.2
  - 6.2.2 Isolated footings—Isolated footing dimensions shall not be less than the applicable dimensions specified in Table 6.3.
  - R6.2.2 The tributary area supported by an isolated footing is shown in Fig. R6.1. Isolated footings are also referred to as pier or column footing





Fig. R6.1—Tributary area for isolated footing.

Table 6.3—Minimum specified size and reinforcement for isolated footings
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			Allowable soil-bea	Illowable soll-bearing capacity. lb/ft <sup>2</sup>					
Tributary area	1500	2000	2500	3000	3500	4000			
Footing supporting roof load	36 x 36 x 8 in. with 3 No. 4 each way	30 x 30 x 8 in. with 3 No. 4 each way	30 x 30 x 8 in. with 3 No. 4 each way	24 x 24 x 8 in. with 3 No. 4 each way	24 x 24 x 8 in. with 3 No. 4 each way	24 x 24 x 8 in. with 3 No. 4 each way			
Footing supporting roof and one floor	48 x 48 x 10 in. with 3 No. 4 each way	48 x 48 x 10 in. with 3 No. 4 each way	36 x 36 x 10 in. with 3 No. 4 each way	36 x 36 x 10 in. with 3 No. 4 each way	30 x 30 x 10 in. with 3 No. 4 each way	30 x 30 x 10 in. with 3 No. 4 each way			
Footing supporting roof and two floors	60 x 60 x 12 in. with 4 No. 5 each way	60 x 60 x 12 in. with 4 No. 5 each way	48 x 48 x 12 in. with 4 No. 5 each way	48 x 48 x 12 in. with 4 No. 5 each way	42 x 42 x 12 in. with 3 No. 5 each way	36 x 36 x 12 in with 3 No. 5 each way			
Specified minimum concret Specified minimum yield st	e strength $f'_c$ shall be 2500 rength $f_y$ shall be 40,000 p	0 psi. osi.							

<sup>2</sup>Maximum tributary area is 20 x 32 ft (based on loads prescribed in Table 6.1).



These two sets of values will likely be used in 95% of residential applications

## Formwork and Rebar placement Tolerances:

ACI 117: Specifications for Tolerances for Concrete Construction

- ACI 117 is adopted by ACI 332 in section 7.3:
- 7.3—Construction

**7.3.1** *Forms*—Foundation wall forms shall be stable during placement of concrete and shall result in a final structure that conforms to the shapes, lines, and dimensions required by the design drawings and specifications. Blockouts, inserts, bulkheads, embedded items, and reinforcement shall be installed in the forms in such a manner that their final dimensions, alignments, and elevations are maintained within the tolerances specified in ACI 117.



## ACI 117: Section 3: Foundations forming tolerances

- 3.2.1 Deviation from location:
  - Horizontal deviation of the ascast edge shall be the lesser of ±2% of the foundation's width or ±2 in.
- 3.2.2 Foundations supporting masonry
  - Horizontal deviation of the ascast edge shall be the lesser of ±2% of the foundation's width or +/-1/2"







## ACI 117: Section 3: Foundations forming tolerances

• 3.3. Deviation from elevation

3.3.1 Top surface of foundations

Vertical deviation .....+1/2 in. (13 mm)

.....–2 in. (51 mm)





# ACI 117: Section 3:

#### Foundations forming tolerances

#### 3.5. Deviation from cross-sectional dimensions of foundations

3.5.1 Formed footings

🛓 & Design

Horizontal deviation ...... +2 in. (51 mm)

3.5.2 Unformed footings cast against soil

Horizontal deviation from plan dimension

Where dimension is more than 2 ft (0.6 m) ........+6 in. (152 mm)

.....–1/2 in. (13 mm)

3.5.3 Deviation from footing thickness ...... –5%





Fig. R3.5.2—Unformed footings cast against soil.

#### ACI 117: Section 2.1: Reinforcement Steel Tolerances

#### Section 2.2 Reinforcement Location

**2.2.1** Placement of nonprestressed reinforcement, measured from form surface

When member depth (or thickness) is 4 in. (101 mm) or less.....±1/4 in. (6 mm)

When member depth (or thickness) is over 4 in. (101 mm) and not over 12 in. (305 mm) ......±3/8 in. (10 mm)

**2.2.2** Concrete cover measured perpendicular to concrete surface



(a)

Cover

#### Foundation Formwork: Continuous Footings

• ACI 332: Section 3.3

 Forms, form ties, bulkheads, and other accessories shall be constructed of materials that are capable of performing the function for which they are intended.

- R3.3 Guidance on design and construction of formwork can be found in ACI 347 and ACI SP-4
- ACI 332: Section 6.3.1
  - 6.3.1 Unformed footings—The excavated condition of unformed footings shall remain stable before and during concrete placement.

**R6.3.1** Frequently, unformed footings are used where frost depth is shallow or for interior load-bearing walls. Footings may be placed integrally with the floor slab...



Bottom of footing excavation should not be filled with water at time of casting concrete. Concrete pier requires forms

Location of reinforcement exceeds allowable tolerances





#### Properly Formed Footings with Reinforcement and Dowels





 $Image \ taken \ from: \ http://www.greenbuildingadvisor.com/community/forum/general-questions/57341/using-vertical-rebar-suspend-footing-rebar-cmu-stem-wall$ 

## **Discontinuous Footings**

- Discontinuous footings (jump footings) are allowed with certain restrictions
  - Max distance = less than 4'
  - Additional reinforcement is required. See Figure R6.2







### Foundation Reinforcement:

#### Inspector question submissions:

- Is it OK for contractors to pour 2 3" of concrete and then place the rebar on top of the concrete and pour remainder on top?
  - Not really. There is no guarantee the bars will be placed or remain at the proper depth. Additionally, this practice can create a "cold joint" at the location of the tension reinforcement, essentially making it so that the reinforcement in not able to do the intended work.
- Form Release agents on structural rebar? Does this reduce the effectiveness of the rebar
  - From ACI 332, Section 3.2.4: Surface conditions of reinforcement—At the time concrete is placed, deformed bar and welded wire reinforcement shall be free of materials deleterious to development of bond strength between the reinforcement and the concrete.
  - However, research has proven the bond of rebar to concrete occurs as a result of the mechanical deformations of the bars. A bar with a bit of form release agent would not be a problem; however, the contractors should not be coating them intentionally



#### Foundation Reinforcement: Inspector question submissions:

- Pier rebar cages
  - Location of ties: Occasionally ties are located inside of vertical rebar when the vertical arrangement is wider than the pre-formed rings.
  - This is absolutely not acceptable. The purpose of the ties is to confine the vertical cages of rebar.
     Placement of verticals must always be inside a column tie.
     Spacing of ties is also critical and would be in accordance with ACI 318



May be greater than 6 in.<sup>⊥</sup> no intermediate tie required

Fig. R7.10.5—Sketch to clarify measurements between laterally supported column bars.



#### Foundation (Basement) Wall Design

#### UDC Load Table

#### Table 321.18-A SOIL LATERAL LOAD

Description of Backfill Material <sup>e</sup>	Unified Soil Classification	Design Lateral Soil Load <sup>a</sup> PSF per Foot of Depth
Well graded, clean gravels; gravel-sand mixes	GW	30 <sup>c</sup>
Poorly graded clean gravels; gravel-sand mixes	GP	30°
Silty gravels, poorly graded gravel-sand mixes	GM	40 <sup>c</sup>
Clayey gravels, poorly graded gravel-and- clay mixes	GC	45°
Well-graded, clean sands; gravelly sand mixes	SW	30 <sup>c</sup>
Poorly graded clean sands; sand-gravel mixes	SP	30 <sup>c</sup>
Silty sands, poorly graded sand-silt mixes	SM	45°
Sand-silt clay mix with plastic fines	SM-SC	45 <sup>d</sup>
Clayey sands, poorly graded sand-clay mixes	SC	60 <sup>d</sup>
Inorganic silts and clayey silts	ML	45 <sup>d</sup>
Mixture of inorganic silt and clay	ML-CL	60 <sup>d</sup>
Inorganic clays of low to medium plasticity	CL	60 <sup>d</sup>
Organic silts and silt clays, low plasticity	OL	b
Inorganic clayey silts, elastic silts	MH	60 <sup>d</sup>
Inorganic clays of high plasticity	CH	b
Organic clays and silty clays	OH	b

<sup>a</sup>Design lateral soil loads are given for moist conditions for the specified soils at their optimum densities. Actual field conditions shall govern. Submerged or saturated soil pressures shall include the weight of the buoyant soil plus the hydrostatic loads.

<sup>b</sup>Unsuitable as backfill material.

<sup>c</sup>For relatively rigid walls, as when braced by floors, the design lateral soil load shall be increased for sand and gravel type soils to 60 psf per foot of depth. Basement walls extending not more than 8 feet below grade and supporting flexible floor systems are not considered relatively rigid walls.

dFor relatively rigid walls, as when braced by floors, the design lateral load shall be increased for silt and clay type soils to 100 psf per foot of depth. Basement walls extending not more than 8 feet below grade and supporting flexible floor systems are not considered relatively rigid walls.

•Soil classes are in accordance with the Unified Soil Classification System, ASTM D2487, and design lateral loads are for moist soil conditions without hydrostatic pressure.

IBC Load Table	TABLI LATERAL	E 1610.1 SOIL LOAD					
		UNIFIED SOIL	DESIGN LATERAL SOIL LOAD <sup>a</sup> (pound per square foot per foot of depth)				
DESCRIPTION OF BACKFILL MATERIAL		CLASSIFICATION	Active pressure	At-rest pressure			
Well-graded, clean gravels; gravel-sand mixes		GW	30	60			
Poorly graded clean gravels; gravel-sand mixes		GP	30	60			
Silty gravels, poorly graded gravel-sand mixes		GM	40	60			
Clayey gravels, poorly graded gravel-and-clay mixes		GC	45	60			
Well-graded, clean sands; gravelly sand mixes		SW	30	60			
Poorly graded clean sands; sand-gravel mixes		SP	30	60			
Silty sands, poorly graded sand-silt mixes		SM	45	60			
Sand-silt clay mix with plastic fines		SM-SC	45	100			
Clayey sands, poorly graded sand-clay mixes		SC	60	100			
Inorganic silts and clayey silts		ML	45	100			
Mixture of inorganic silt and clay		ML-CL	60	100			
Inorganic clays of low to medium plasticity		CL	60	100			
Organic silts and silt clays, low plasticity		OL	Note b	Note b			
Inorganic clayey silts, elastic silts		MH	Note b	Note b			
Inorganic clays of high plasticity		СН	Note b	Note b			
Organic clays and silty clays		OH	Note b	Note b			

For SI: 1 pound per square foot per foot of depth = 0.157 kPa/m, 1 foot = 304.8 mm.

a. Design lateral soil loads are given for moist conditions for the specified soils at their optimum densities. Actual field conditions shall govern. Submerged or saturated soil pressures shall include the weight of the buoyant soil plus the hydrostatic loads.

b. Unsuitable as backfill material.

c. The definition and classification of soil materials shall be in accordance with ASTM D 2487.



Traditionally, basement walls are designed for "at rest" soil loads. Active soil pressures can only be used when the top of the wall is assumed to be able to displace.

## ACI 332 Foundation Wall Design

7.2—Design: Foundation walls shall be designed either by using the prescriptive tables in Appendix A or by wall provisions of ACI 318 as modified by provisions of this chapter. Foundation wall design shall be based on analyzing the wall as a simply supported vertical flexural member with the top and bottom laterally supported. Walls shall be designed as either plain concrete conforming to 7.2.1, reinforced concrete conforming to 7.2.2, or conforming to 7.2.3. All wall provisions of ACI 318 not specifically modified or excluded by this chapter shall apply to the design and analysis of foundation walls.

	$f_c' = 2500 \text{ psi}$		Specified maximum equivalent fluid pressure of soil, psf/ft												
	$f_y = 40,$	,000 psi		30			45			60			100		
Unsupported	Unbalanced		Speci wall	pecified minimum wall thickness, in.		Specified minimum wall thickness, in.		Specified minimum wall thickness, in.			Specified minimum wall thickness, in.		imum s, in.		
wall height, ft	backfill, ft	Reinforcing bar	7.5	9.5	11.5	7.5	9.5	11.5	7.5	9.5	11.5	7.5	9.5	11.5	
		No. 4 @ in.	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	
	5	No. 5 @ in.	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	
		No. 6 @ in.	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	
		No. 4 @ in.	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	12	Plain	Plain	
8	6	No. 5 @ in.	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	18	Plain	Plain	
		No. 6 @ in.	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	Plain	26	Plain	Plain	
		No. 4 @ in.	Plain	Plain	Plain	Plain	Plain	Plain	14	Plain	Plain	8	11	Plain	
	7	No. 5 @ in.	Plain	Plain	Plain	Plain	Plain	Plain	22	Plain	Plain	13	17	Plain	
		No. 6 @ in.	Plain	Plain	Plain	Plain	Plain	Plain	31	Plain	Plain	18	24	Plain	

#### Table A.1—Vertical reinforcing bar spacing for concrete basement walls

Portion of Table from ACI 322, Appendix A

## Foundation Walls:

#### Form removal

- ACI 332
  - 5.3: Removal of forms shall not damage concrete surfaces
- ACI 347 (not adopted by 332, but a good reference)
  - 3.7.2.3. Because the minimum stripping time is a function of concrete strength, the preferred method of determining stripping time is using tests of job-cured cylinders or concrete in place. When the contract documents do not specify the minimum strength required of concrete at the time of stripping, however, the following elapsed times can be used. The times shown represent a cumulative number of days, or hours, not necessarily consecutive, during which the temperature of the air surrounding the concrete is above 50 °F.

Walls	12 h
Columns <sup>*</sup>	12 h
Sides of beams and girders <sup>*</sup>	12 h



Based on the strength gain chart, removing the forms after 7 days will provide greater strength due to an increase in "moist cure time". Walls should not be backfilled for at least 14 days (Ionic opinion).

## Foundation Walls: Backfill

#### • ACI 332

- 7.2.5 Lateral restraint—The equivalent fluid pressure of the backfill shall be determined, but in no case shall be taken as less than 30 psf/ft. The foundation walls shall be restrained top and bottom against lateral movement. <u>The top and</u> <u>bottom restraint for the foundation wall</u> <u>shall be in place before the introduction</u> <u>of backfill against the foundation wall</u>. Temporary lateral restraint is permitted.
- Material Used for Backfill:
  - The material used for backfilling the basement wall is based on the design criteria. If the wall was designed for a low lateral earth pressure, clear draining granular fill would need to be used. If the wall is deigned for 100 psf/ft backfill, clay backfill material would be acceptable.



Example of top of wall movement due to lack of top restraint prior to backfill Image from https://www.forconstructionpros.com

Helpful resource CFA\_TN-002\_Backfilling\_Foundation\_Walls.pdf



#### **Concrete Materials**



# Table 4.1—Minimum specified compressive strength ( $f_c'$ , psi) at 28 days and maximum specified slump of concrete

Type or location of	Weathe	bility	Maximum	
concrete construction	Negligible	Moderate	Severe	slump, in.*
Type 1: Walls and foundations not exposed to weather. Interior slabs-on-ground, not including garage floor slabs	2500	2500	2500	6
Type 2: Walls, foundations, and other concrete work exposed to weather, except as noted in Type 3	2500	3000	3000	6
Type 3: Driveways, curbs, walk- ways, ramps, patios, porches, steps, and stairs exposed to weather and garage floor slabs	2500	3500	4500	5

\*Specified maximum shamp may be increased through the use of mid-range or highrange water-reducing admixtures.

#### Table 4.2—Air content for Types 2 and 3 concrete under moderate or severe weathering probability

Nominal maximum	Air content, % (t	Air content, % (tolerance ±1.5%)			
aggregate size, in.	Moderate		Severe		
3/8	6.0		7.5		
1/2	5.5		7.0		
3/4	5.0	L	6.0		
1	4.5		6.0		
1-1/2	4.5		5.5		



# Concrete:

## Environmental Considerations

- Hot Weather: ACI 332, Section 5.5.
  - During hot weather, proper attention shall be given to ingredients, production methods, handling, delivering, placing, protection, and curing of concrete to prevent excessive concrete temperatures or water evaporation that could impair required strength or serviceability of the member or structure
  - Also refer to ACI 305



- 5.4.1 During anticipated ambient temperature conditions of 35 °F or less, concrete temperature shall be maintained above freezing until a concrete compressive strength of 500 psi has been reached.
- 5.4.2 Concrete materials, reinforcement, forms, and any earth with which concrete is to come in contact shall be free from ice, snow, and frost.
- 5.4.3 Frozen materials or materials containing ice shall not be used
- Also refer to ACI 306



## Cold Weather Concrete: ACI 306 Inspector Question Submissions:

When should cold weather provisions be used?

- Cold weather is defined as a period when, for more than 3 consecutive days, the following conditions exist:
  - The average daily air temperature is less than 40F
  - The air temperature is not greater than 50F (10 C) for more than one-half of any 24-hr period

What should the concrete temperature be at time of placing?

 During cold weather, the concrete temperature at the time of placement should not be lower than the values given in Chapter. The recommended minimum placement temperatures given in Table 3.1



# ACI 306: Recommended concrete temperatures at time of placement

#### Table 3.1 - Recommended concrete temperatures

		Sec	Section size, minimum dimension, in. (mm)						
		< 12 in.	12-36 in.	36-72 in.	> 72 in.				
Line	Air temperature	(300 mm)	(300-900 mm)	(900-1800 mm)	(1800 mm)				
	Minimum	concrete tempera	ture as placed and	d maintained					
1	-	55 F (13 C)	50 F (10 C)	45 F (7 C)	40 F (5 C)				
	Minimum concrete	e temperature as	mixed for indicat	ed air temperature*					
2	Above 30 F (-1 C)	60 F (16 C)	55 F (13 C)	50 F (10 C)	45 F (7 C)				
3	0 to 30 F	65 F (18 C)	60 F (16 C)	55 F (13 C)	50 F (10 C)				
4	(-18 to -1 C) Below 0 F	70 F (21 C)	65 F (18 C)	60 F (16 C)	55 F (13 C)				
	(- 18 C)								
	Maximum allowable gra	dual temperature	drop in first 24	hr after end of pro	tection				
5	-	50 F (28 C)	40 F (22 C)	30 F (17 C)	20 F (11 C)				

\*For colder weather a greater margin in temperature is provided between concrete as mixed and required minimum temperature of fresh concrete in place.



#### Cold Weather Concrete: ACI 306 Protection Period

Length of protection period for air-entrained concrete. Period of protection to be used during conditions listed on Line 1 of Table 3.1

Table 5.1 - Length of protection period required to prevent damage from early-age freezing of airentrained concrete

		Protection I	Protection period at temperature indicated in Line 1 of Table 3.1, days*				
Line	Exposure	Type I or II cement	ype I or II admixture, or 100 lb/yd <sup>3</sup> (60 kg/m <sup>3</sup> ) of additional cement				
1 2	Not exposed Exposed	2 3	1 2				

\*A day is a 24-hr period.

Period of protection for non-air entrained concrete.

Table 5.3 - Length of protection period for concrete placed during cold weather

		Protection indicated in	n period at temperature Line 1 of Table 3.1, days*
Line	Service category	Type I or II cement	Type III cement, or accelerating admixture, or 100 lb/yd <sup>3</sup> (60 kg/m <sup>3</sup> ) of additional cement
1	l - no load, not exposed	2	1
2	2 - no load, exposed	3	2
3	3 - partial load, exposed	6	4
4	4 - full load		See Chapter 6

\*A day is a 24-hr period.

Service category 1 typically includes foundations that are not subject to early load.



#### Frost Protected Shallow Foundations (FPSF)

- Purpose: Shallow foundations are more economical than deep foundations in areas where the frost depth is several feet.
- Concept: FPSF foundations place rigid foam insulation to trap the heat of the earth beneath the foundation and keep the ground from freezing. See Figure to the right
- Code: ASCE 32
- Variables
  - Geographic location
  - Heated / unheated structure
  - Foundation type





FPSF Heat Flow Diagram (Revised Builders Guide to FSSF Shallow Foundations, Sept 2004)

Heat lost through the floor slab, as well as the geothermal heat of warm soil beneath the building, combine to keep frost from forming below the slab edge. Vertical insulation is installed along the exterior of the thickened slab edge; in the coldest climate zones, additional sheets of rigid foam are placed horizontally, extending out from the base of the slab





#### FPSF: Simplified Design Procedure

- 1. Determine Air Freezing Index (AFI) for site
  - Wisconsin varies from 2000 to 3000
- 2. Determine Insulation Requirements for FPSF Foundations (Heated Buildings) in Table 4
- 3. Select Insulation types and calculate thicknesses
- 4. Detailed design procedure is also available, but yields very similar final design



AFI: Wisconsin

Air-Freezing	Vertical	Horizonta R-va (hr · ft <sup>2</sup>	ll Insulation lue, R <sub>h</sub> · ° F/Btu)	Hor	izontal Insula	ation	Minimum Footing	
Index, F <sub>100</sub>	Insulation	usulation Along At			ions per Figu		Deptn (in)	
(° F-days)	R-value, R <sub>v</sub>	Walls	Corners	D <sub>h</sub>	D <sub>hc</sub>	L <sub>c</sub>	h <sub>v</sub>	
500 or less	0	NR	NR	NR	NR	NR	12	
1,500	4.5	NR	NR	NR	NR	NR	12	
2,000	5.6	NR	NR	NR	NR	NR	14	
2,500	6.7	1.7	4.9	12	24	40	16	
3,000	7.8	6.5	8.6	12	24	40	16	
3,500	9.0	8.0	11.2	24	30	60	10	
4,000	10.1	10.5	13.1	24	36	60	16	
4,500	12.0	12.0	15.0	36	48	80	16	

TABLE 4. Minimum Insulation Requirements for Frost-Protected Shallow Foundations of Heated Buildings<sup>1</sup>

#### FPSF: Detailed Design Procedure

• Wisconsin Energy Code, Section 322.31 requires minimum insulation values below the slab wherever the slab is within 12" of the exterior grade elevation

		INSULAI	TORAID	TEREST KA	ITON KEY	2011 CENTER	15 01 00	In Orthan		
Zone	Fenestra- tion U <b>-</b> Factor	Skylight U–Factor	Ceiling R-Value	Wood Frame Wall R–Value	Mass Wall R–Value <sup>i</sup>	Floor R <b>-</b> Value	Basement Wall R–Value <sup>b</sup>	Crawl Space Wall R <del>–</del> Value <sup>b</sup>	Heated Slab R <del>–</del> Value <sup>c</sup>	Unheated Slab R <del>–</del> Value <sup>d</sup>
1	0.35	0.60	49e	20 <sup>f</sup> or 13+5 <sup>g</sup>	15/19	30 <sup>h</sup>	15/19	10/13	10/15	10
2	0.35	0.60	49 <sup>e</sup>	21 <sup>f</sup>	19/21	38 <sup>h</sup>	15/19	10/13	10/15	10

TABLE 322.31–1 INSULATION AND FENESTRATION REQUIREMENTS BY COMPONENT<sup>a</sup>

The energy code insulation requirement beneath the slab changes the design of the FPSF since less heat is permitted to heat the soil below the foundation.





FIGURE C3. FPSF Heat Flow Diagram for a Heated Building with Optional Floor Insulation

- 1. Determine Air Freezing Index (AFI) for site
  - Wisconsin varies from 2000 to 3000
- 2. Determine the R-value for the Floor Slab (Rf). See Table A2
  - Example 4" concrete floor with R-10 insulation and carpet with fiber pad

TABLE A2. Thermal Properties of SomeFoundation and Floor Construction Materials(ASHRAE Handbook of Fundamentals, 1997)

Description	Resistivity {hr-ft <sup>2</sup> -°F/Btu-in} [R per inch]
Building Materials	
Plywood or wood subfloor	1.25
Particleboard, low density (37 pcf)	1.41
Particleboard, high density (62.5 pcf)	0.85
Particleboard, underlayment (40 pcf)	1.31
Wood (lumber)	0.90
Brick	0.25
8" Concrete masonry unit (cmu), perlite fill	2.10
Cement mortar	0.15
Concrete	0.05
6 mil plastic	Negligible
Finish Flooring Materials	
Carpet and fibrous pad	R = 2.08
Carpet and rubber pad	R = 1.23



- 3. Select the R-Value for the vertical wall insulation (Rv) from Table A4.
  - Rf = 12.28, assume hf = 16"
  - Location for example is Wausau, WI (AFI = 2500)
  - Rv = 7.0
- 4. Select vertical insulation type and thickness in accordance with Table A1. 2" of extruded polystyrene. R = 9

Free	R <sub>f</sub> ≤	$R_f \le 6.0$		: 15.0	$R_{f} = 28.0$	
(°F-days)	$h \le 12$ in	h = 24 in	$h \le 12$ in	h = 24 in	$h \le 12$ in	h = 24 in
375 or fewer	0.0	3.0	4.5	5.7	5.7	8.5
750	3.0	4.6	5.7	5.7	8.5	11.4
1,500	4.5	5.7	5.7	5.7	8.5	11.4
2,250	5.7	5.7	5.7	7.4	8.5	14.2
3,000	5.7	5.7	6.8	8.5	9.7	15.3
3,750	5.7	6.8	8.0	9.7	11.4	17.0
4,500	6.8	8.0	10.2	11.9	13.6	19.3

TABLE A4. Minimum Thermal Resistance of Vertical Wall Insulation R<sub>v</sub> (hr-ft<sup>2</sup>-°F/Btu)

Interpolation shall be permitted.



- 5. Determine the minimum buried foundation height. This value will be greater if wing insulation is not utilized. In this example, we will use wing insulation. Refer to table 5 below.
  - hf and hfc are both 16"
  - Lc = 40"
  - Dhc = 20"

	Foundation Depth Along Walls with No Wing Insulation	Foundation Depth at Corners with No Wing Insulation		Foundation Depth at Corners with R = 5.7 Wing Insulation at Corners Only			
F <sub>100</sub> (°F-days)	h <sub>f</sub> (in)	L <sub>c</sub> (in)	h <sub>fc</sub> (in)	L <sub>c</sub> (in)	h <sub>fc</sub> (in)	D <sub>hc</sub> (in)	
1,500 or fewer	12	_	12	_	12	_	
2.250	14	_	14		14		
2,625	16	40	24	40	16	20	
3,000	20	40	32	40	20	20	
3,375	24	60	40	60	24	20	
3,750	30	60	51	60	30	24	
4,125	36	60	63	60	36	32	
4.500	43	80	71	80	43	32	

TABLE A5. Minimum Foundation Depths Without Wing Insulation or with Wing Insulation at Corners Only

- 6. Determine R-value of horizontal insulation along the wall from Table A6
  - For Dh = 12", Rh>= 2.5
- 7. Select horizontal insulation type and thickness in accordance with Table A1. 2" of expanded polystyrene (Type IX). R = 5.6. (There is a 2" minimum allowable thickness for this material)

		R-v	alues for Various	Wing Widths A	long Walls, D <sub>h</sub> (i	nches)	
F100 (°F-days)	12	18	24	30	36	42	48
2,250 or fewer	0.0						
2,625	2.5						
3,000	6.5	6.1	5.3	4.5			
3,375		8.2	7.4	6.5			
3,750			9.1	8.5	7.7		
4,125			11.2	10.2	9.6	8.9	
4,500				12.3	11.4	10.7	10.0

 TABLE A6. Minimum Thermal Resistance of Wing Insulation, R<sub>h</sub>, for Use Along Walls with 16-inch (0.4-m)

 Footing Depth



- 8. Determine R-value of horizontal insulation along the wall from Table A6
  - For Dhc = 20", Rhc >= 5.7
- 9. Select horizontal insulation type and thickness in accordance with Table A1. 2" of expanded polystyrene (Type IX). R = 5.6. (There is a 2" minimum allowable thickness for this material)

			R-values for	Various Wing W	Vidths at Corners	s, D <sub>hc</sub> (inches)	
F100 (°F-days)	L <sub>c</sub> (in)	16	24	30	36	42	48
2,250 or fewer	0	0.0					
2,625	40	6.5	4.9	4.0			
3,000	40	9.6	8.6	8.0	7.4		
3,375	60		11.1	10.5	9.8	9.1	
3,750	60		13.1	12.5	12.0	11.2	10.8
4,125	60			14.5	13.7	13.0	12.5
4,500	80				15.9	15.1	14.8

 TABLE A7. Minimum Thermal Resistance of Wing Insulation, R<sub>hc</sub>, for Use at Corners with 16-inch (0.4-m)

 Footing Depth



## FPSF Design Comparison: Simplified design and Detailed Design

#### **Comparison Table**

	Simplified Design	Detailed Design	
Hf / Hfc / Hv	16"	16"	
Rv	6.7	7.0	
Lc	40"	40"	
Rh (R - ground insulation)	1.7	2.5	
Dh (width of insulation on ground)	12"	12"	
Rhc (R - corner insulation)	4.9	5.7	
Dhc (width of corner insulation)	24"	20"	



## **FPSF: Unheated Buildings: Details**



(c) Insulation Plan View

. Slab-on-Ground Foundation for Unheated Buildings



## **FPSF: Unheated Buildings: Details**





#### FPSF: Design Procedure Unheated Buildings

B 32.0 - 40.0 C 40.1 - 45.0 D 45.1 - 50.0 E 50.1 - 55.0

- 1. Determine Air Freezing Index (AFI) for site
  - Wisconsin varies from 2000 to 3000
- 2. Determine the Mean Annual Temperature (MAT)
- 3. Determine placement of ground insulation
- 4. Select the Required R-value of Ground Insulation, Rg from Table A8



MAT Map - Wisconsin

F <sub>100</sub> (°F-days)		Mean Annual Temperature (°F):				
	Dg (inches)	≤32	36	38	40	≥41
750 or fewer	30	5.7	5.7	5.7	5.7	5.7
1,500	49	13.1	9.7	8.5	8.0	6.8
2,250	63	19.4	15.9	13.6	11.4	10.2
3,000	79	25.0	21.0	18.2	15.3	14.2
3,750	91	31.2	26.1	22.7	_	_
4,500	108	37.5	31.8	_	_	_

TABLE A8. Minimum Thermal Resistance (R-Value) of Ground Insulation, Rg, and Horizontal Extension, Dg, for Unheated Buildings

## **FPSF:** Special Details



# FPSF: Details that allow cold bridges and correct versions



(a) Cold-Bridge Through Brick Veneer and Correction

(b) Cold-Bridge Through Basement Wall and Correction

(c) Cold-Bridge Through Exposed Foundation Wall and Correction



# Final thoughts: ACI 332

- Adoption of ACI 332 subsequently adopts by reference several other Codes, including
  - ACI 318
  - ACI 117
- Although many other Codes are referenced in the commentary of ACI 332, their provisions are guidelines and not official code adoptions. Such references include
  - ACI 305R
  - ACI 306R
  - ACI 347



# Final thoughts: FPSF Foundations

- The application of the methodologies in ASCE 32: Design and Construction of Frost-Protected Shallow Foundations is largely dependent on the following:
  - Knowledge of planned heating conditions of the facility
  - Correct detailing



# Questions:

- If you have any additional questions with regard to this presentation or other structural conditions, please feel free to contact me at:
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