



**Association of Building  
Hardware Manufacturers**

# Best practice guide

Padlocks & padlock  
fittings to  
BS EN 12320

in association with



*Extracts from BS EN 12320: 2001  
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• **ABHM BEST PRACTICE GUIDES**

This publication is one in a series of guides addressing the major issues that should be considered when specifying, ordering or using the products it describes. It aims to provide the reader with a concise document which includes a summary of relevant sections from the new European product standard. The reader will then be in a position to seek further specialist advice where necessary and recognise **GENUINE** conformity to the new standards.

• **BS EN 12320 Building Hardware - Padlocks & padlock fittings**

This standard details performance requirements and test methods in relation to corrosion resistance, and security, with information on classification and marking. Extracts from BS EN 12320: 2001 reproduced with permission of BSI under licence no. 2001SK/0418. Complete standards can be obtained from BSI Customer Services (Tel +44 (0)20 8996 9001).

• **SCOPE**

- a) This European standard specifies performance requirements and describes test methods for strength, security, functions and corrosion of padlocks and padlock fittings used in building applications, but excluding cables and chains.
- b) Requirements which relate to security are classified in six grades, based on performance tests that simulate attack.
- c) Human intervention, durability, manipulation and picking tests are not included in this standard.

• **TYPES OF PADLOCKS & FITTINGS**



*Closed Shackle*



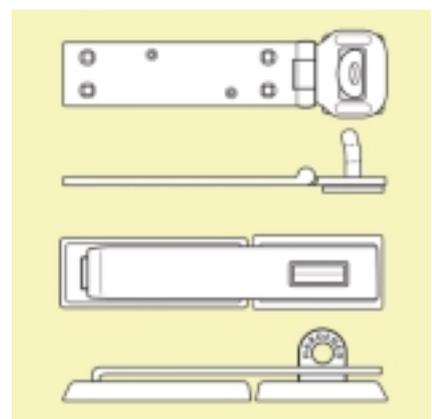
*Open Shackle*



*Long Shackle*



*Combination*



*Padbar  
Hasp & Staple*

**• CLASSIFICATION**

BS EN 12320 classifies padlocks and padlock fittings using a 7 digit coding system. Each digit refers to a particular feature of the product measured against the standard's performance requirements.

1	2	3	4	5	6	7
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**Digit 1-5 Classification of use -**

test cycles/durability, door mass, fire resistance and safety are not applicable.

**Digit 6 Corrosion resistance -**

2 grades: 1, internal applications, 3\* external applications.

**Digit 7 Security Requirements -**

6 grades where 6 is the highest and 1 the lowest.

\*The standard has been published containing an error. BSI is making arrangements to correct this.

**• EXAMPLE OF CODING**

The following marking denotes a padlock or padlock fitting which is suitable for use on internal or external applications and has a security grade 4:-

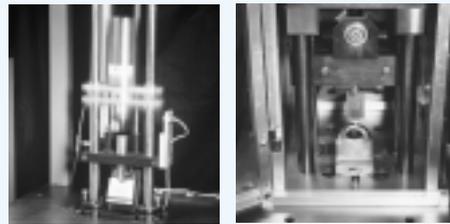
-	-	-	-	-	3	4
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**• EXAMPLE OF BEST PRACTICE**

Subject to the application, decide the level of security required and use a padlock and fitting of matching classification.

The security of the locking devices may be comprised if, for example, a low graded padlock is used in conjunction with a high graded padlock fitting.

**• EXAMPLE OF PADLOCK TESTING TO BS EN 12320**



**Table 1: Security Requirements - Padlock & Fittings**

**• MARKING**

The standard requires that the classification relevant to the padlock or padlock fitting shall be quoted in the accompanying documentation, on its labelling or packaging and/or by marking the product itself or by more than one of these methods.

The marking/labelling shall include the following:

- (a) manufacturer's name or trademark, or other means of identification
- (b) product model identification
- (c) the 7 digit classification
- (d) number of this European standard
- (e) year and week of manufacture

Requirement	Test Parameter*	Grades						Unit
		1	2	3	4	5	6	
Minimum number of effective key differs	n	300	1000	2500	5000	10000	20000	-
Non-interpassing of keys with just one interval differ- Torque on key	M11	1	1,5	1,5	1,5	1,5	Nm	
Resistance to force on cylinder plug or locking mechanism	F1	-	-	4	5	10	15	kN
Resistance to torque on cylinder plug or locking mechanism	M2	-	2,5	5	15	20	30	Nm
Resistance to pulling of shackle and staple	F2	3	5	15	30	70	100	kN
Resistance to twisting of shackle and staple	M3	40	100	200	450	1200	2500	Nm
Resistance to cutting of shackle and staple	F3	6	15	25	35	70	100	kN
Resistance to impact on padlock body, shackle and staple at low temperature	T	-	-	-20	-20	-40	-40	°C
	m	-	-	1250	3050	6550	7150	g
	h	-	-	800	1000	1400	1500	mm
Resistance to drilling of padlock body, shackle and staple	t	-	-	-	2	4	8	min
Resistance to sawing of padlock body, shackle and staple	t	-	-	-	2	4	8	min

**Note: Classification is in six grades where grade 1 has the lowest requirement.** \*Refer to the full standard for details.

## Additional important considerations

In addition to ensuring that products satisfy the requirements of this standard, other factors should be taken into consideration when selecting padlocks and padlock fittings. These not only include sourcing products from a reputable manufacturer, but also quality assurance, support services and unequivocal conformity to the standard as detailed below:

### • QUALITY ASSURANCE

The internationally recognised standard for quality assurance, BS EN ISO 9000 provides confidence that the products are being manufactured to a consistent quality level. All ABHM members operate recognised BS EN ISO 9000 Quality Assurance Schemes.



Companies displaying this symbol are registered under the BSI Registered Firm Scheme.

### • SUPPORT SERVICE

The correct installation of padlocks and padlock fittings is essential to ensure that they are able to operate efficiently within the performance levels described in this standard. Specialist advice is available from ABHM members in support of their products from specification stages through supply to effective operation on site.

### • CONFORMITY

Conformity to the standard must be clearly and unequivocally stated. Such phrases as “tested to ...”, “designed to conform to ...”, “approved to ...”, are not sufficient. To avoid misleading or confusing claims it is recommended that one of the following phrases is used when stating conformity:

- a) This product has been successfully type-tested for conformity to all of the requirements of BS EN 12320. Test reports and/or certificates are available upon request.
- b) This product has been successfully type-tested for conformity to all of the requirements of BS EN 12320. Regular audit testing is undertaken. Test reports and/or certificates are available upon request.

## ABHM PROFILE

Formed in 1897 to represent the interests of brassfounders, the ABHM and its members has been instrumental in the industry's advancement over the last 100 years.

Innovations in material and manufacturing technologies as well as changes in the building industry throughout the world have resulted in the development of a wide range of new products and practices. These advances have, in turn, required new skills and knowledge from the designer and manufacturer of the products themselves through to the specifiers, stockists and installers in the various sectors of the building industry.

The Association and its members have consistently risen to this challenge, creating products which meet the needs of a changing world and developing performance standards alongside national and international organisations, such as BSI

and CEN, which enable the industry to select and compare hardware with confidence.

The advances made throughout the industry are reflected in the Association's structure, the diversity of its membership and the wide range of activities in which it is involved. The ABHM now represents the United Kingdom's leading manufacturers of builders' hardware, architectural ironmongery and door and window fittings as well as providing the technical expertise essential for the formulation of performance standards at home and abroad.

All members are listed on the ABHM website ([www.abhm.org.uk](http://www.abhm.org.uk)), which includes a guide to the products and services available from each member.

### British Hardware Federation

BHF represents some 3,500 ironmongery, hardware and DIY shops in the United Kingdom. In addition, it embraces the Independent Builders Merchants Service, a specialist division of the Federation.

### Builders Merchants' Federation

The Builders Merchants' Federation represents the majority of bona fide merchants in the UK. Its members have a combined turnover of £6 billion a year. Members range from large nationals to small independents.

### Guild of Architectural Ironmongers

Founded in 1961, the Guild represents 95% of bona fide distributors within the UK and the majority of manufacturers of architectural ironmongery. The Guild serves to further all aspects of architectural ironmongery by promoting the interchange of information to encourage better product design and high professional standards of ironmongery scheduling and specification.

### Master Locksmiths Association

The MLA is recognised by the Home Office, Police and The British Standards Institution as being the authoritative body for locksmithing. It was formed to promote the membership to Central and Local Governments, Industry, Commerce and the Public.



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