

Accuracy requires first installing the Evolution system as outlined in the supplied instructions.

## *Geiger's* Evolution System

### Single-Bevel Bowl Gouge Grinds

		Gauge Block Position		
Bevel Angle	Vari-Grind Setting	1 Irish Grind	2 Micro Bevel	3 Relief
70°	A		√	
60°	A	√		
50°	A			√
*40°	*B			*√

\*These settings can produce a grind very similar to the popular 40/40 on a bowl gouge.

### Multiple-Bevel Bowl Gouge Grinds

		Gauge Block Positions			
Bevel Angles	Vari-Grind Setting	1 Irish Grind	2 Micro Bevel	3 Relief	X (Block Removed)
60°/50°	A	√		√	
70°/60°	A	√	√		
70°/50°	A		√	√	
40°/30°	B			√	√

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