



# RESIDENTIAL



# ENGINEERED FOR EVERY NEED

### STEEL-CRAFT DOOR PRODUCTS LTD.

has been manufacturing residential, commercial and industrial doors since 1963. Our products are 100% Canadian and designed to stand up to our unique weather.

MADE IN CANADA FOR CANADA.





Our founder, Art Mihalcheon, was known as a visionary and fearless innovator. He designed and created his own tools to get the job done right. That commitment to quality and integrity still guides our company today. We refuse to work with inferior material, we make our own parts, and our state-of-the-art manufacturing facility uses innovative technology and employees to ensure superior quality and efficiency.



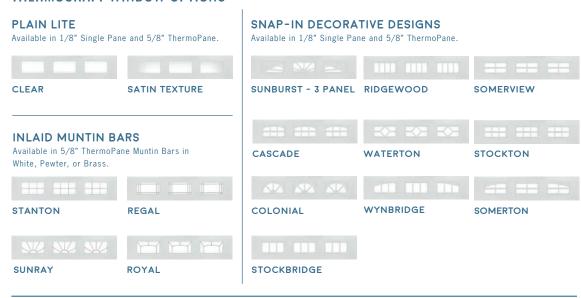


# THE THERMOCRAFT SERIES



Steel-Craft's all-purpose garage door is built to exceed expectations while adding a classic look to any home. The ThermoCraft series of garage doors deliver a winning combination of quality construction, excellent thermal efficiency and timeless beauty.

### THERMOCRAFT WINDOW OPTIONS



### THERMOCRAFT COLOUR OPTIONS



Note: Colour representation may not be accurate. Exact colour matches can be requested from a Steel-Craft dealer.

### THERMOCRAFT SIZING OPTIONS

DOOR PRODUCT	R-VALUE	THICKNESS	AVAILABLE WIDTHS	STANDARD HEIGHT
ThermoCraft T12	10.4	1-1/8"	8', 9', 10', 12', 14', 15', 16'	6' - 10'
ThermoCraft T16	16.04	1-3/4"	8', 9', 10', 12', 14', 16', 18'	6' - 28'

Headroom requirements may vary on doors over 10' high.

# OUR PATENTED SYSTEM

OVERLAPS THE
INTERIOR AND EXTERIOR
SKINS, KEEPING THE COLD
OUT AND EXTENDING THE
LIFE OF YOUR DOOR

## WEATHER LOCK [PATENTED]

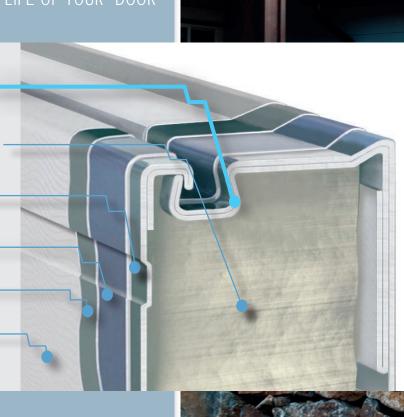
ClimaCore 100% CFC & HCFC Free Polyurethane Foam

Canadian Steel [ inside and outside ]

Zinc

Primer

Exterior Polyester Top Coats





# THE RANCHCRAFT SERIES



Steel-Craft's RanchCraft doors feature a distinctive long panel design to complement the look of your home. It's a good fit for decorative fronts and large garages, and is made to keep warmth in and winter out with style, charm and quality.

### RANCHCRAFT WINDOW OPTIONS



### RANCHCRAFT COLOUR OPTIONS



Note: Colour representation may not be accurate. Exact colour matches can be requested from a Steel-Craft dealer.

### RANCHCRAFT SIZING OPTIONS

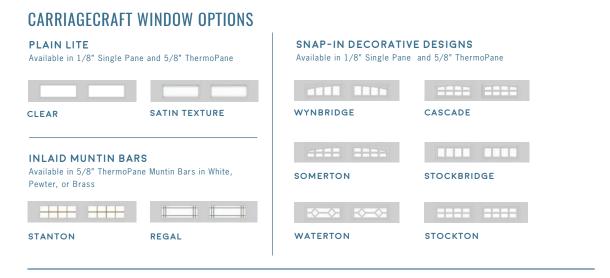
DOOR PRODUCT	R-VALUE	THICKNESS	AVAILABLE WIDTHS	STANDARD HEIGHT
RanchCraft RC-10	10.4	1-1/8"	8', 9', 10', 12', 14', 16'	6' - 10'
RanchCraft RC-16	16.04	1-3/4"	8', 9', 10', 12', 14', 16', 18'	6' - 28'

 $Headroom\ requirements\ may\ vary\ on\ doors\ over\ 10'\ high.$ 

# THE CARRIAGECRAFT SERIES



With embossed woodgrain panels built from Canadian steel and elegant hardware, the CarriageCraft series is the perfect union of artistry and function. Stand up to the elements in style with CarriageCraft doors.



### CARRIAGECRAFT COLOUR OPTIONS



Note: Colour representation may not be accurate. Exact colour matches can be requested from a Steel-Craft dealer.



### CARRIAGECRAFT SIZING OPTIONS

DOOR PRODUCT	R-VALUE	THICKNESS	AVAILABLE WIDTHS	STANDARD HEIGHT
CarriageCraft CC-10	10.4	1-1/8"	8', 9', 10', 12', 14', 16'	6' - 10'
CarriageCraft CC-16	16.04	1-3/4"	8', 9', 10', 12', 14', 16', 18'	6' - 28'

Headroom requirements may vary on doors over 10' high.







TUSCAN



Customize the look of your door and your home with Steel-Craft's variety of decorative hinges and handles. Our suite of accessories will add to the character of your home, increase curb appeal and bring out the beauty of your door.

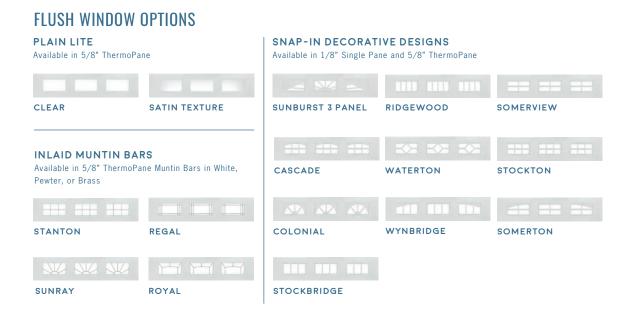




# THE FLUSH SERIES



Steel-Craft's Flush door gives you the flexibility to design the look you want. Whether it's a minimalist, clean look, or an arching front you are designing for, Flush doors blend seamlessly for a harmonious visual display. Thicker than many doors out there, Flush doors are energy-efficient and insulated to an R-value of 12.60.



### FLUSH COLOUR OPTIONS



Note: Colour representation may not be accurate. Exact colour matches can be requested from a Steel-Craft dealer.

### FLUSH SIZING OPTIONS

DOOR PRODUCT	R-VALUE	THICKNESS	AVAILABLE WIDTHS	STANDARD HEIGHT
Flush	12.6	1-3/8"	8', 9', 10', 12', 14', 16', 18'	6' - 10'

Headroom requirements may vary on doors over 10' high.



STEEL-CRAFT'S CLIMACORE
INSULATION IS SPECIALLY
ENGINEERED TO HAVE THE
HIGHEST QUALITY INSULATION
BETWEEN THE PANELS TO PROVIDE
HIGHER R-VALUE, BETTER STRENGTH
AND CONSISTENT PROTECTION
FROM THE FLEMENTS





# THE ELITE SERIES WALNUT



The Elite Series in Walnut offers the look, feel and texture of real wood without any of the maintenance issues. You can highlight the classic feel of your home while benefitting from the durability of a steel garage door. These doors have a low-maintenance finish that requires no staining or painting and, unlike real wood, they will not warp, shrink, peel, or crack.

### **ELITE SERIES WINDOW OPTIONS**

### **ESPRESSO**



**CLEAR VIEW SEALED GLASS** 



BRONZE TINT SEALED GLASS



STANTON WIDE BRONZE MUNTIN BARS



BRONZE TINT GLASS & STANTON WIDE BRONZE MUNTIN BARS



MUNTIN BARS





PROVINCIAL WIDE BRONZE MUNTIN BARS



BRONZE TINT GLASS & PROVINCIAL WIDE BRONZE MUNTIN BARS

### **BLACK**



CLEAR VIEW SEALED GLASS



SATIN TEXTURE SEALED GLASS



STANTON WIDE BLACK MUNTIN BARS



SATIN TEXTURE GLASS & STANTON WIDE BLACK MUNTIN BARS



REGAL WIDE BLACK MUNTIN BARS



SATIN TEXTURE GLASS & REGAL WIDE BLACK MUNTIN BARS



PROVINCIAL WIDE BLACK MUNTIN BARS



SATIN TEXTURE GLASS & PROVINCIAL WIDE BLACK MUNTIN BARS

### ELITE SERIES STYLE OPTIONS







**RANCHCRAFT** 

CARRIAGECRAFT

FLUSH

Note: Colour representation may not be accurate. Exact colour matches can be requested from a Steel-Craft dealer.

### **ELITE SERIES SIZING OPTIONS**

DOOR PRODUCT	R-VALUE	THICKNESS	AVAILABLE WIDTHS	STANDARD HEIGHT
RanchCraft RC-16	16.04	1-3/4"	8', 9', 10', 12', 14', 16', 18'	6' - 28'
CarriageCraft CC-16	16.04	1-3/4"	8', 9', 10', 12', 14', 16', 18'	6' - 28'
Flush	16.04	1-3/4"	8', 9', 10', 12', 14', 16', 18'	6' - 28'

Headroom requirements may vary on doors over 10' high.

# THE ELITE SERIES CHARGOAL



Our Elite Series in Charcoal will add sophistication to any home with a distinctive deep matte charcoal colour. The low gloss, textured surface will keep the colour beautiful at any angle and unlike other doors in dark colours, the Charcoal door will not warp or distort when exposed to the heat or sun.

### **ELITE SERIES WINDOW OPTIONS**



STANTON WIDE BLACK MUNTIN BARS









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SATIN TEXTURE SEALED GLASS

SATIN TEXTURE GLASS & STANTON WIDE BLACK MUNTIN BARS

SATIN TEXTURE GLASS & REGAL WIDE BLACK MUNTIN BARS

SATIN TEXTURE GLASS & PROVINCIAL WIDE BLACK MUNTIN BARS

### **ELITE SERIES STYLE OPTIONS**







RANCHCRAFT

CARRIAGECRAFT

**FLUSH** 

Note: Colour representation may not be accurate. Exact colour matches can be requested from a Steel-Craft dealer.

### **ELITE SERIES SIZING OPTIONS**

DOOR PRODUCT	R-VALUE	THICKNESS	AVAILABLE WIDTHS	STANDARD HEIGHT
RanchCraft RC-16	16.04	1-3/4"	8', 9', 10', 12', 14', 16', 18'	6' - 28'
CarriageCraft CC-16	16.04	1-3/4"	8', 9', 10', 12', 14', 16', 18'	6' - 28'
Flush	16.04	1-3/4"	8', 9', 10', 12', 14', 16', 18'	6' - 28'
Headroom requirements may vary on doors over 10' high.				

### SOLAR REFLECTIVE COATING

Our special coating systems reflect the sun's rays rather than absorbing them to avoid extensive heat build-up. As a result, the temperature reached on the steel surface is significantly reduced. This organic coating technology increases the lifetime of the door, and is backed by Steel-Craft's industry leading warranty.

SURFACE TEMPERATURE (CELSIUS)				
	LOW WIND (0-2MS-1)	MEDIUM WIND (2 TO 6 MS-1)		
CHARCOAL	113.3	64.9		
STANDARD BLACK	128.4	71.8		
STANDARD BROWN	124.6	68.4		

THERE'S
HARDWARE
AND THEN
THERE'S

# DURAWARE

Every Steel-Craft component is made in-house by Steel-Craft. Track, hinges, and rollers are made in Canada to handle our Canadian weather. Durable and highly efficient, our parts are made to last.



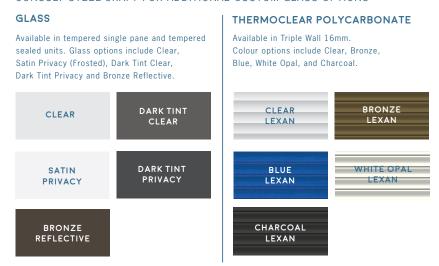
# THE ESTEEM SERIES



The Esteem Series of aluminum doors brings a modern look to any home. These doors can be custom painted, filled with coloured glass or panels and are available in a wide variety of sizes. Increase your curb appeal with window designs that suit your home, while benefitting from the durability of a sturdy aluminum door.

### STANDARD VISION LITES OPTIONS

CONSULT STEEL-CRAFT FOR ADDITIONAL CUSTOM GLASS OPTIONS



Note: Colour representation may not be accurate. Exact colour matches can be requested from a Steel-Craft dealer.

### **ESTEEM SERIES STYLE OPTIONS**

4 SECTION - 2 PANEL	4 SECTION - 3 PANEL	4 SECTION - 4 PANEL	4 SECTION - 5 PANEL
8' x 7'	10' x 7'	14' x 7'	18' x 7'
8' x 8'	10' x 8'	14' x 8'	18' x 8'
9' x 7'	12' x 7'	16' x 7'	
9' x 8'	12' x 8'	16' x 8'	

 $Headroom\ requirements\ may\ vary\ on\ doors\ over\ 10'\ high.$ 

### **ESTEEM SERIES COLOUR OPTIONS**

### **ANODIZED FINISH**

CLEAR

### **DURANAR FINISH**



WHITE

### **WOODGRAIN FINISH**





Highlight the classic feel of your home while benefitting from the durability of an aluminum garage door. These doors have a low-maintenance finish that requires no staining or painting and, unlike real wood, they will not warp, shrink, peel, or crack.

### **POWDERCOAT OPTIONS**



**DARK BROWN** 

SABLE GREY

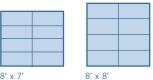
DARK BRONZE

Note: A full selection of custom paint colors are available. Please consult factory for details. Colour representation may not be accurate. Exact colour matches can be requested from a Steel-Craft dealer. Custom colour options available upon request.

### STANDARD LAYOUTS

The Esteem Series of aluminum doors brings a modern look to any home. These doors can be custom painted, filled with coloured glass and are available in a wide variety of sizes. Increase your curb appeal with window designs that suit your home, while benefitting from the durability of a sturdy aluminum door.

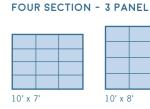
### **FOUR SECTION - 2 PANEL**

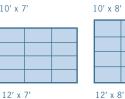


8' x 7'

9' x 7'







### **FOUR SECTION - 4 PANEL**







16' x 7'



16' x 8'

### **FOUR SECTION - 5 PANEL**

9' x 8'



18' x 8'

30



### WEATHERSTRIPPING

- Bottom weatherstripping:
   U-type arctic grade vinyl
- Section interface: arctic grade vinyl bubble-shaped weatherstrip at all section meeting rails
- Jamb: anodized or painted aluminum with two-point flexible arctic grade vinyl weatherstrip
- Header: anodized or painted aluminum with two-point flexible arctic grade vinyl weatherstrip

### DOOR FACE HARDWARE

- Graduated end hinges and centre hinges made from galvanized steel
- Heavy duty rollers with 10 grade heat-treated and outer races with 10 floating ball bearings

### COUNTERBALANCE SYSTEM

- Class II oil tempered ASTM A229 wire, minimum 10,000 cycle torsion springs on continuous steel shaft
- Aircraft quality galvanized lift cables with a minimum safety factor of 7 to 1

### **FRAMES**

- Thickness: 1.8 mm/0.071"; 3 mm/0.118" at fastener locations
- Standard Top/Bottom/End Stiles: 162 mm/6.375"
- Intermediate Stiles: 76 mm/3.0"

### INSULATED ALUMINUM PANEL

• 1.27 mm thick aluminum sheetmaterial insulated and sealed to door frame

### **FINISH**

 Anodizing applied to #17 clear anodized Architectural Class II and is in accordance with AA-M12CC22A31 (Aluminum Association) specifications.
 Painted product (special order) powdercoated to AAMA 2603 standards

# TEMPERED GLASS. POLYCARBONATE OR INSULATED ALUMINUM PANEL

 All glazing materials sealed to door frame with butyl tape and held securely with rigid PVC snap-in mouldings

### **STRUTTING**

- Doors over 11'-0" in width shall be reinforced with 16Ga galvanized steel "Z" brace per section
- Anodizing applied to #17 clear anodized Architectural Class Il and is in accordance with AA-M12CC22A31 (Aluminum Association) specifications
- Strutting required for doors wider than 3,353 mm

### **TRACKS**

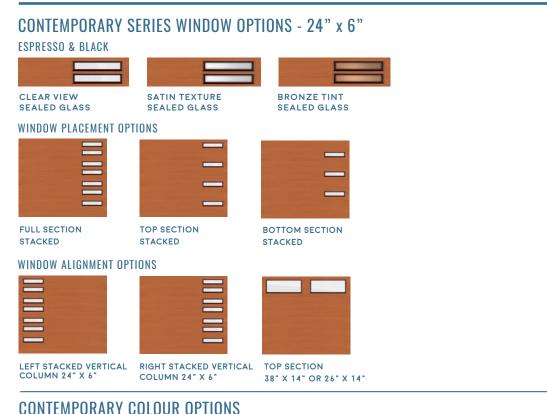
• 50 mm or 75 mm wide galvanized steel tracks

# THE CONTEMPORARY SERIES



Sleek and effortlessly modern, Steel-Craft's Contemporary Series offers the look, feel, and texture of real wood without the maintenance issues. The door's flush, clean finish fills a growing demand in the market for designer-inspired products.

The Contemporary Series features Steel-Craft's uncompromising durability and function. This climate-ready insulated steel door has an exterior that won't require staining or painting. Unlike real wood, it will not warp, shrink, peel or crack making it ideal for the Canadian Climate.





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### CONTEMPORARY SERIES SIZING OPTIONS

DOOR PRODUCT	R-VALUE	THICKNESS	AVAILABLE WIDTHS	STANDARD HEIGHT
Contemporary	16.04	1-3/4"	8', 9', 10', 12', 14', 16', 18'	6' - 28'

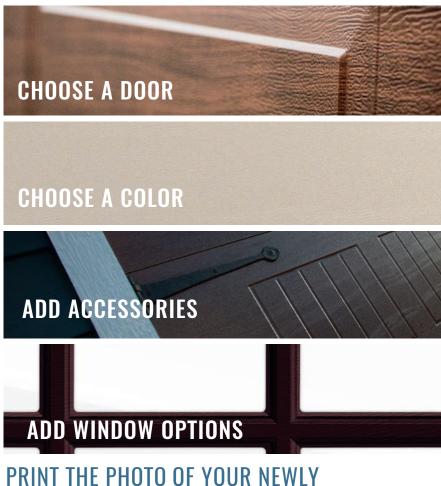
# CREATE YOUR OWN DOOR

Try out the hardest working door in Canada with an easy-to-use tool

# THE STEEL-CRAFT DOOR DESIGNER

USE OUR ONLINE TOOL
TO FIND THE PERFECT
DOOR FOR YOUR HOME.
YOU CAN EVEN CUSTOMIZE
IT TO MAKE IT
TRULY YOUR OWN.

## UPLOAD A PHOTO OF YOUR HOME



PRINT THE PHOTO OF YOUR NEWLY ENHANCED HOME TO BRING TO YOUR STEEEL-CRAFT DEALER

FIND IT AT STEEL-CRAFT.CA





### **BUILT TO LAST**

We use 100% galvanized Canadian steel of the finest quality finished with primer and exterior polyester paint. This paint acts as a barrier – protecting the underlying zinc coating and extending the life of your garage door.

### **MADE FOR CANADA**

Steel-Craft products are 100% Canadian and are designed for use in Canada. The highest possible grade of perimeter weather-stripping provides excellent protection from outside elements, while a continuous weather seal is inserted between each door section, preventing air from getting through.

# ALL BACKED BY OUR UNNECESSARY WARRANTY

Of course all of our doors are backed with a lifetime warranty. But, after thousands of tests performed on all of our parts, we don't think you'll ever need it. In fact, less than 0.01% of our customers ever do. The complete door is covered by an unnecessary warranty against workmanship and material plus a lifetime unnecessary warranty against cracking, splitting or deterioration due to rust.

# MADE IN CANADA FOR CANADA

## BRANCH SALES & DISTRIBUTION CENTRES

**EDMONTON** 

1-800-463-3667

KELOWNA

1-800-880-0755

**CALGARY** 

1-800-561-9871

**VANCOUVER** 

1-800-361-3667

**TORONTO** 

1-800-465-7091

### **DISTRIBUTION PARTNERS**

LETHBRIDGE

1-403-327-3667

SASKATOON

1-306-652-7131

REGINA

1-306-721-3737

**PRINCE ALBERT** 

1-306-922-9200

WINNIPEG

1-204-668-2000

**HALIFAX** 

1-902-468-8912

