

BMS BAKERY MACHINERY SERVICE PTY LTD
REPLACING DOOR SEALS

TO REMOVE DOOR SEALS

1. With a felt pen mark the rivet hole positions along the edge of the doorframe to help locate during re-assembly.
2. Mark the top of the inner door skin to correspond with the top of the door. **DO NOT MIX THE INNER DOOR SKINS.**
3. Drill out rivets holding seal – **use a short 5/32 drill bit so as not to puncture stainless steel door skin (25mm maximum).**
4. Seals are siliconed to frame – ease seal and mesh from frame using a knife blade – clean frame of old silicone etc – clear all rivet holes.

TO REPLACE DOOR SEALS

1. Run a thin bead of silicone 1/8 thick along the inside edge of the stainless on the 3 sides.
2. Reposition the new seal carefully over the silicone bead, then insert the inner door skin, ensure that it fits snugly into the corners of the seal.
3. Using a scribe or pointed tapered object through the holes in the mesh and gently levering the tail inwards will help – ***DO NOT DRILL TAPE AS THIS CAUSES IT TO FRAY.***
4. Pierce holes through inner door skin and seal for relocating rivets.
5. Locate the stainless steel rivets and check the seal head (roll) is firm against the edge of the inner door skin on all 3 sides. When seal is correctly located fix the 4 corner rivets.
6. Recheck to ensure that the door seal is correctly located and fix the remaining rivets.

Doors with Glass Inserts

If door has glass inserts these may be left in place. Drill around door as described above.

Using a knife blade lift seal and inner door skin to remove the seal cleanly as described above.

Reposition new seal under the inner door skin and silicone around the 3 sides then proceed from step 2 above.

We recommend the use of stainless steel 73STS 5-6 pop rivets