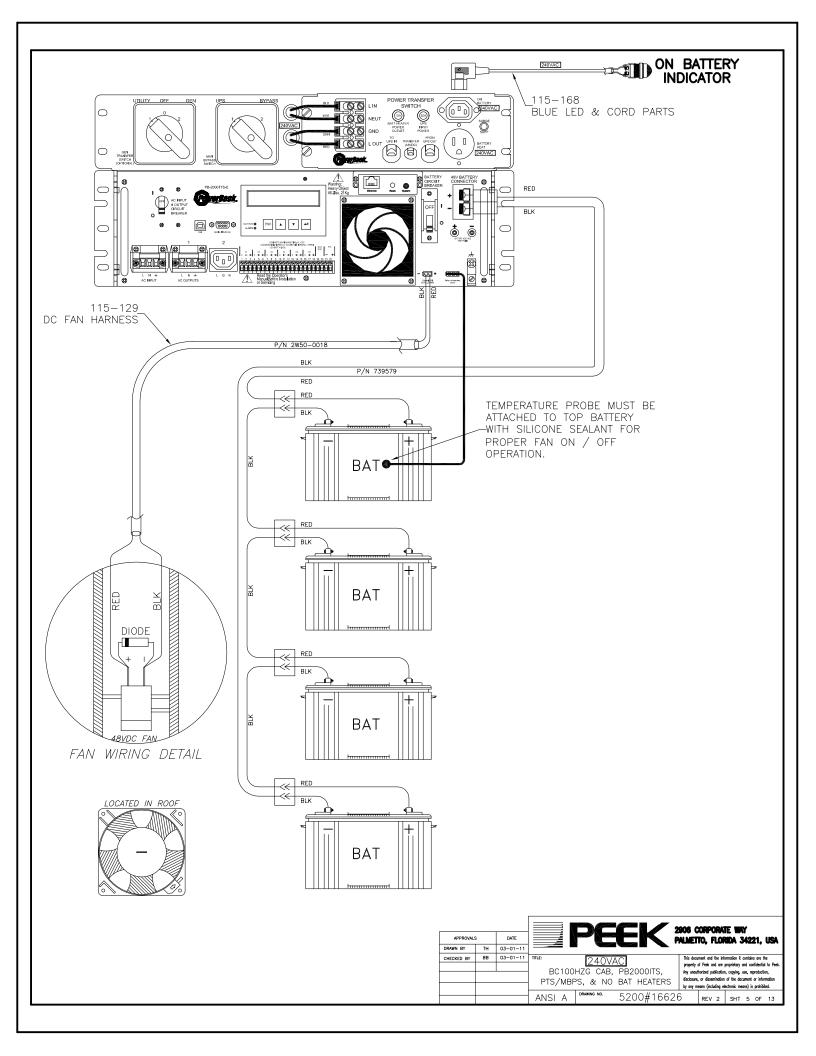


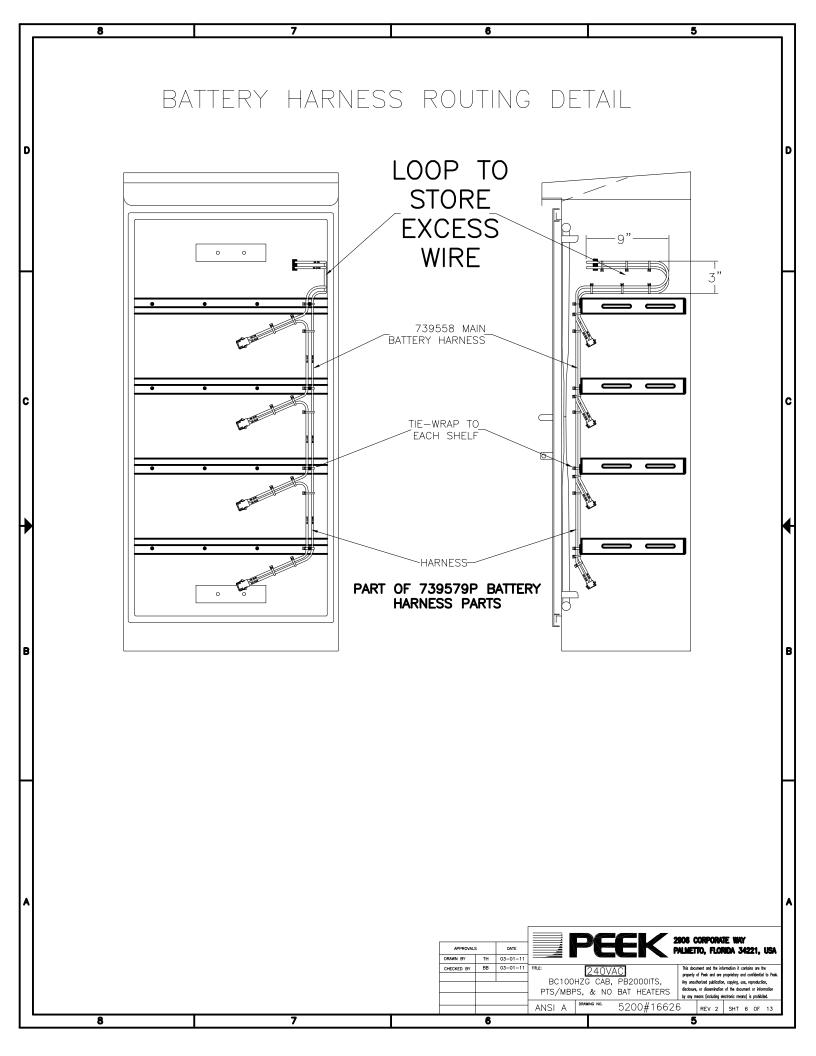
PTS/MBPS, & NO BAT HEATERS

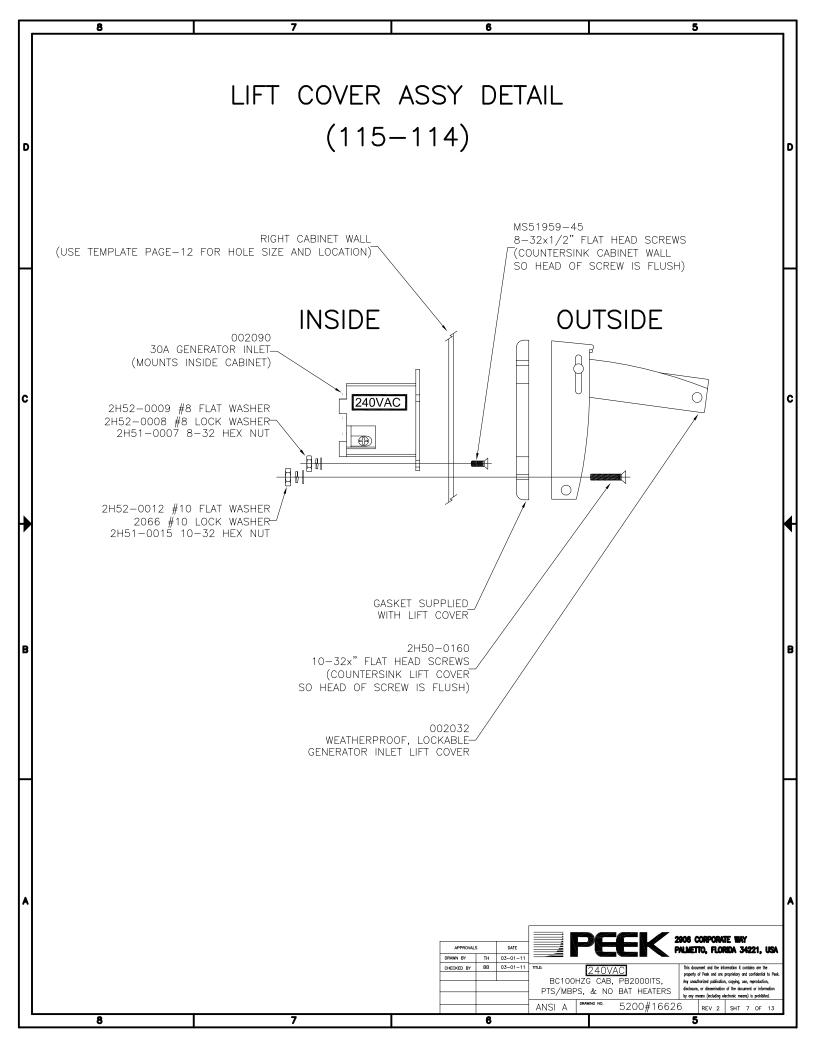
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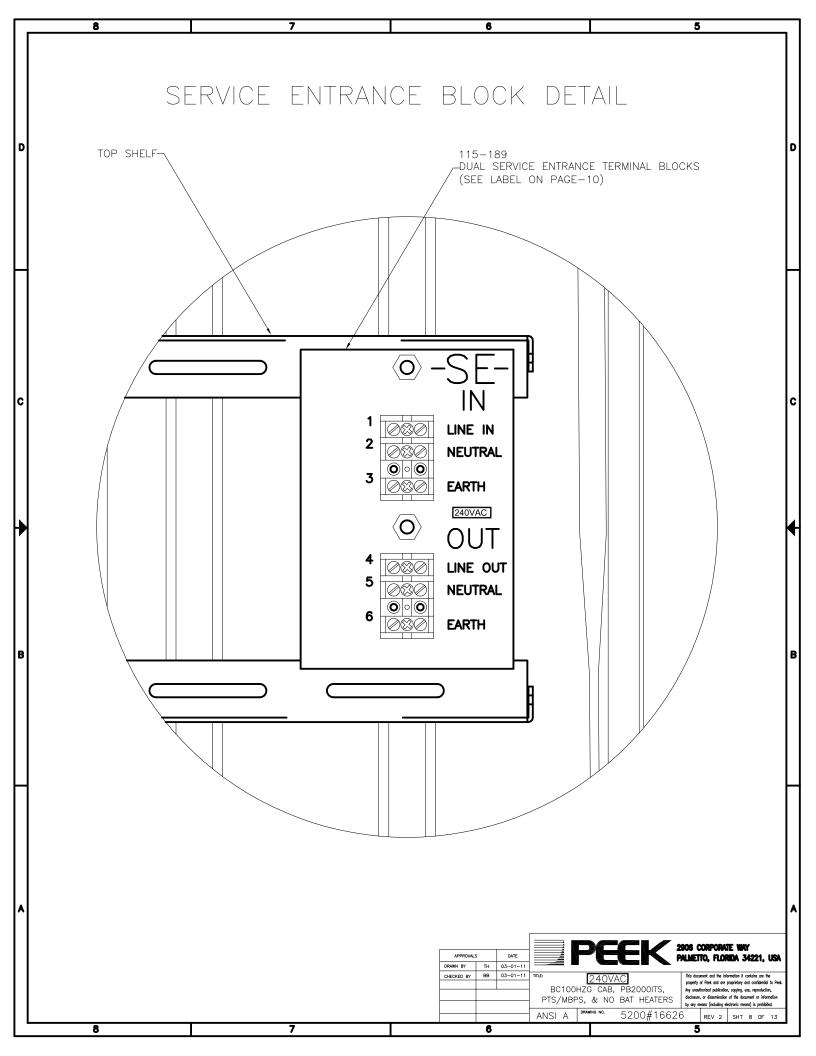
REV 2 SHT 4 OF 13

ANSI A DRAWING NO.









ASSEMBLY PROCEDURE

- 1) Drill Hole Pattern for Generator Inlet using full size template on Sheet—13.
- 2) Countersink generator inlet mounting holes on the outside of the cabinet.
- 3) Install shelves per dimensions on Sheet-1.
- 4) Connect 3-wires (36" LONG) to the generator inlet per wiring drawing.
- 5) Place adhesive lable p/n 60-403 240VAC on the generator inlet
- 6) Install generator inlet per drawing on Sheet-7.
- 7) Route and tie wrap the 3-wires (black, white, & green) to be connected to back of PTS.
- 7) Install lift cover per drawing on Sheet—7. Coat both sides of gasket with thin coat of silicone sealant before installing. Wipe all excess sealant off after tightening screws DO NOT OVER TIGHTEN.
- 7) Route fan cable from fan down to level of top shelf.
- 8) Assemble left and right "EIA" rails to top shelf finger tight.
- 9) Attach "EIA" brackets to UPS unit.
- 10) Install PB2000ITS unit into rack (do NOT install PTS at this time).
- 11) Tighten EIA rack bracket to shelf hardware.
- 12) Connect fan harness to PB2000ITS.
- 13) Connect 5-wires (36" LONG) plus the 3-wires from the generator inlet to rear of PTS per wiring drawing. Three green wires connect to PTS-3. Route and tie wrap 4-wires (black, white, green, & red) to connect to -SE- terminal block. Route and tie wrap the second green wire on PTS-3 to a spring nut in the back rail with bolt and washer.
- 14) Install PTS above UPS.
- 15) Apply Labels to terminal block mounting metal per Sheet-8 including the p/n 60-403 240VAC label. Drill holes per label.
- 16) Install terminal block per Sheet-8.
- 17) Connect wires to terminal block per Sheet-4.
- 18) Install and route main battery harness per Sheet-6.
- 19) Install rubber covers onto battery adapter cable per Sheet—1.
- 19) Place wiring kit on lower shelf.
- 20) Place mounting kit on lower shelf.

			BCCV	2906 CORPORATE WAY
APPROVALS		DATE		PALMETTO, FLORIDA 34221, USA
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