

# WAGGOTT CAMS

No.	S T A G E	ADV TIMINGS		DURATION				LIFT						TAPPET CLEARANCE		LOBE CENTRE		REMARKS
				Advertised		@.050"		Cam		Valve		@T.D.C.						
		In.	Ex.	In.	Ex.	In.	Ex.	In.	Ex.	In.	Ex.	In.	Ex.	In.	Ex.	In.	Ex.	
603	STD	22-63	55-16	265	256	186	187	.275	.276					.010	.012			
283	1	26-68	26-70	274	276	205	205	.290	.290					.010	.012			
284	2	32-72	68-29	284	277	215	215	.310	.310					.010	.012			
61		42-76	95-57	298	332	225	236	.297	.297					.006	.008	107	109	
602		29-69	70-30	278	280	199	199	.276	.276					.008	.010	109	111	

**CODE: MAZDA NA-VC-MA**  
 PERFORMANCE - 44GOHC  
 STANDARD - 44SOHC  
 BILLETT - \*EP80  
 EXCHANGE - DEP MAZ

**NOTES:** EARLY UP TO 1978, SQUARE EX PORTS, 2 THREADS ON NOSE  
 \*LATE 80 ON, ROUND EX PORTS, 1 THREAD ON NOSE.  
 VS51843 SPRINGS 100LB SEATED @35.5 MM. WAGGOTT SPR1  
 VS110 STD REPLACEMENT INNER ADDS 20LB TO STD WAGG  
 MOST PERFORMANCE CAMS REQUIRE SPRINGS.  
 STD SPRINGS ARE OFTEN RS, CAN BE AS LOW AS 15 LB SEAT  
 RECONDITIONING OF DISTRIBUTOR IS SUGGESTED.

**NA-VC-MA**

**MAZDA**