

3 LAYERS

LIGHT GROOVES

STEEL POLYSTYRENE SANDWICH DOOR

THICKNESS 2"

R-9.4 INSULATION



### FEATURES AND BENEFITS

## A POLYSTYRENE INSULATION

CFC-free contoured polystyrene core
of our sections is bonded with
polyurethane reactive hot melt glue
to obtain energy efficiency.

## **B** VERTICAL INTERMEDIATE STILES

• 20-gauge hot dipped galvanized steel stiles running the full height of the section are attached to the interior face to ensure **a more rigid section** and also pre-punched with extruded holes for hinge attachment.

#### C CHOICE OF COLORS

• Beautiful light groove design is available in a choice of 9 classic colors that fit well with many building exteriors.

**GARAGA** 

Mid-America Series







#### PANEL CONSTRUCTION

- 1 Hot-dipped galvanized steel walls
  - 25-gauge exterior and 26-gauge interior steel skin
  - Baked-on polyester paint. Can be repainted
  - Woodgrain finish on exterior side and stucco finish on interior side of the door
  - Same quality of corrosion-resistant steel for interior and exterior faces
- 2 2" (50 mm) CFC-free continuous sculpted polystyrene board bonded between steel faces ensures a thermal-resistance rating of R-9.4 (RSI 1.7 or k=0.588 W/m<sup>2</sup>K).
- 3 Sections are made with ¼" (6 mm) wide grooves for a subtle finish.
- 4 Tongue & groove joints between sections that fit seamlessly.
- 5 Continuous astragal bottom weatherstripping made of U-shaped flexible vinly and held in place by an aluminum retainer provides additional reinforcement.
- 6 20-gauge galvanized steel vertical center stiles placed inside the door provide a rock solide base for attaching hinges and struts.

**Door weight:** 1.75 lb/ft<sup>2</sup> (8.5 kg/m<sup>2</sup>)



(3)



#### **SIZES**

<b>Widths</b>	From 5' to 20'2"
In 1" (25 mm) increments	(1.5 m to 6.1 m)
Heights	From 6' to 18'
In 3" (76 mm) increments	(1.8 m to 5.5 m)

#### **COLORS**



Colors may slightly vary from images

# MODEL

Light Grooves 1/4" deep, 1/4" wide

#### **WINDOWS**



#### Standard Windows

24" x 6" (610 mm x 152 mm) or 25" x 13" (635 mm x 330 mm) Thermopane 1/2": Clear Single glass %": Clear Color: Black

Optional: 20" x 13" (508 mm x 330 mm) or 41" x 16" (1041 mm x 406 mm) residential windows, offered in 10 colors.



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#### **HARDWARE**

See details with your garage door dealer or in the Garaga Industrial product brochure.

#### **WARRANTY**

Limited lifetime against cracks, splits or rusting through. See warranty document for complete details.

> YOUR **DISTRIBUTOR**

Interior view