

# ACU-302

AIR CONDITIONING &  
HEATING UNITS



## DESCRIPTION:

**ACU-302 Series** Conditioned Air Units comprise a line of diesel-electric and utility-powered electric air conditioning and heating units designed to service narrow body, regional jet and commuter aircraft worldwide. These units employ environmentally safe R-134a refrigerant. Designed with commercially available parts, the ACU-302 requires extremely low maintenance, yielding a long life span and consistently dependable operation.

## STANDARD FEATURES:

### General:

- Galvanized steel frame and powder coated panels provide the longest lasting finish
- Low profile design
- Twin 15 ton hermetic Trane scroll compressors
- Automatic compressor capacity control
- Condenser and evaporator coils of rugged copper tube and steel frame construction
- Frost resistant evaporator
- High efficiency blower
- Towbar actuated brakes

### Diesel-Electric Units:

- Onan DSFAD Cummins generator set compatible with diesel or Jet A fuel.
- Heavy gauge steel trailer base with towbar brake and narrow turn radius fifth wheel steering
- Heavy-duty running gear with 20.5 x 8.0 x 10 pneumatic tires
- Fully recessed instrument panel and gauges

### Utility Electric Units:

- Available for operation with 3-phase power in 50 or 60 Hz and line voltage from 380 to 480 volts.

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### SAFETY FEATURES:

- Refrigerant high-low pressure shut down
- Compressor discharge temperature shut down
- Blower loss of pressure interlock

- Utility power quality shutdown relay monitors:
  - Loss of phase
  - Phase imbalance
  - Under voltage

### OPTIONS:

- Power transfer switch on diesel-electric units to allow operation solely from 50 to 60 Hz facility power
- Adjustable air outlet damper to permit regulation of delivered air pressure and flow
- Low fuel warning and low fuel shutdown systems
- Engine block heater
- Tie down and lift rings

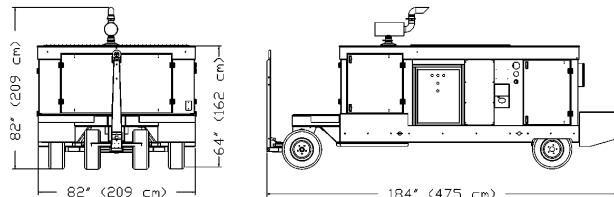
### DESIGN SPECIFICATIONS

Model	ACU-302-CUP & H-CUP	ACE-302-EMP* & H-EMP*
Cooling Capacity Nominal Tons Refrigeration	24	24
Air Flow lb/min (kg/min)	to 190 (86)	to 190 (86)
Supplied Air Temperature (@100°F & 50% RH) °F (°C)	35-50 (2-10)	35-50 (2-10)
Heating Capacity btu/hr (kW)	234,000 (68.5)	150,000 (44)
Heating Ambient °F (°C)	below 0 (below -18)	below 0 (below -18)
Heating Air Temperature °F (°C)	100-110 (38-44)	65-75 (19-24)
Engine Manufacturer	Cummins	-
Engine Model	QSB5-G3	-
Generator Power kW	60	-
Compressor Manufacturer	Trane	Trane
Compressor Model	CSHA-300K	CSHA-300K
Compressor Type	Scroll	Scroll
Weight Lbs (kg)	7,300 (3,311)	4,700 (2,135)

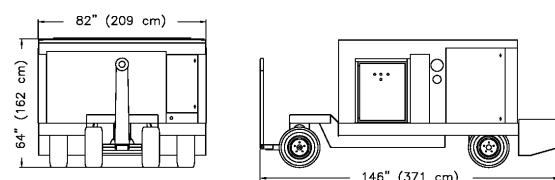
\* Reduced performance when operated on 50 Hz power.

### DIMENSIONS (Approximate)

ACU-302-CUP & H-CUP



ACE-302-EMP & H-EMP



Dimensions shown are for module only. Skid units are also available and can be mounted on properly rated chassis.  
Overall dimensions and weight depend on final mounting configuration.



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### TLD Sales and Service Headquarters:

- **Asia**  
**TLD-ASIA, Hong Kong**  
Tel: + 852 (2) 692-2181 Fax: + 852 (2) 691-2604
- **Europe, Africa, Middle East, India**  
**TLD-EUROPE, France**  
Tel : + 33 (0) 1 45 60 71 40 Fax: + 33 (0)1 45 60 57 00
- **North & South America, Japan, Australia & New Zealand**  
**TLD-AMERICA, USA**  
Tel: + 1 (860) 602-3400 Fax: + 1(860) 688-7895